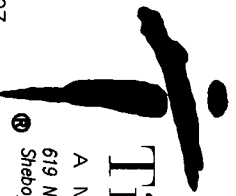
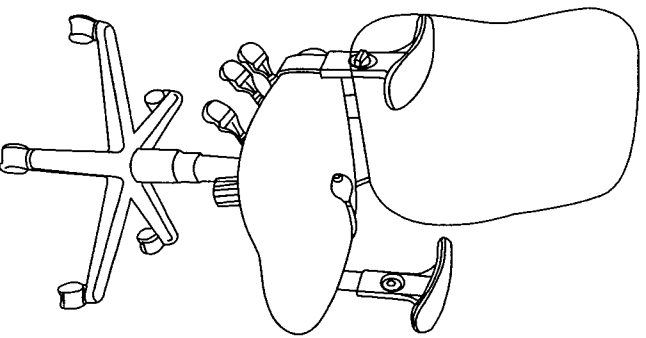


# ASSEMBLY INSTRUCTIONS

## Ortho Comfort Series

### Contoured Support Chair

#### Model No. 4019AG



**Tiffany Industries™**

A MAYLINE GROUP COMPANY

619 N. Commerce, P.O. Box 728  
Sheboygan, WI 53082-0728



Toll Free: 1-800-822-8037  
FAX: 920-457-7388  
On Line: [www.mayline.com](http://www.mayline.com)

P/N 4019AG REV 02 10/07

## PARTS LIST 4019AG

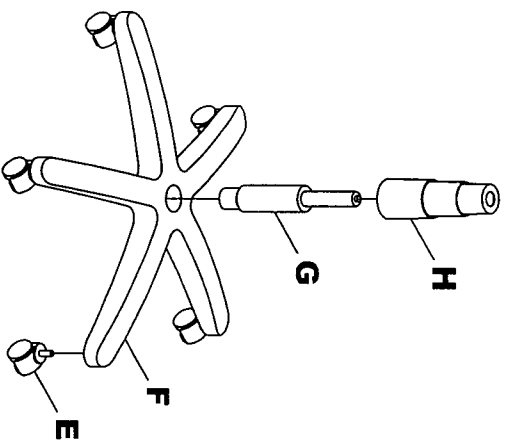
When ordering components, specific color and/or size information may be required.  
Contact a Mayline Customer Service Representative. 1-800-822-8037

\* Individual Items, Order by part number.

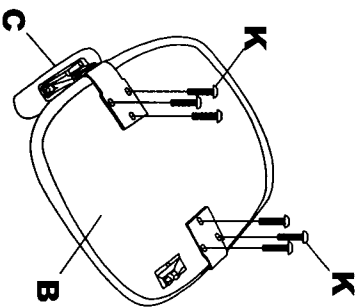
\*\* Denotes Color Code.

Reference Letter <b>A*</b>	 Part Number 102008** Back 102019 Lumbar Bulb	Quantity <b>1</b>	
Reference Letter <b>B*</b>	 Part Number 102009** Seat 101447 Lumbar Hoister		
Reference Letter <b>C*</b>	 Part Number 12ADJARM Arms (pair)	Quantity <b>2</b>	
Reference Letter <b>D*</b>	 Part Number 102014 Mechanism	Quantity <b>1</b>	
Reference Letter <b>E*</b>	 Part Number 101400 Caster (5 per pack)	Quantity <b>5</b>	
Reference Letter <b>F*</b>	 Part Number 102012 Base	Quantity <b>1</b>	
Reference Letter <b>G*</b>	 Part Number 102016 Cylinder	Quantity <b>1</b>	
Reference Letter <b>H*</b>	 Part Number 102018 Cylinder Cover	Quantity <b>1</b>	
Reference Letter <b>J*</b>	 Part Number 102029 Knob	Quantity <b>1</b>	
Part Number 102023* Hardware Bag			
Reference Letter <b>K</b>	 Screw M6 x 25mm	Quantity <b>8</b>	Spare <b>1</b>
Reference Letter <b>L</b>	 Screw M6 x 30mm	Quantity <b>2</b>	
Reference Letter <b>M</b>	 Screw 5/16-18 x 1-1/4"	Quantity <b>2</b>	
Reference Letter <b>N</b>	 Allen Wrench	Quantity <b>1</b>	

**1**

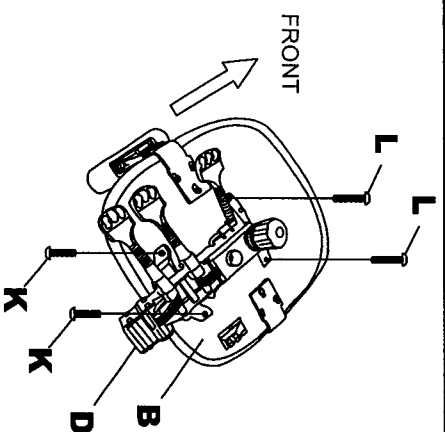


1. Place Base (F) upside down and push Casters (E) firmly into base. 5 places.
2. Turn Base right side up and insert Cylinder (G) into center hole of Base.
3. Place Cylinder Cover (H) over Cylinder.

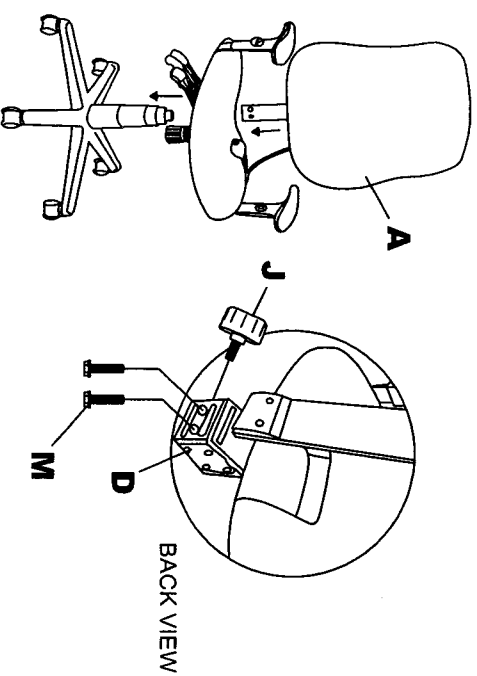


4. Assemble Arms (C) 2 places onto Seat (B) using Screws (K) 6 places.

**2**



5. Assemble Mechanism (D) to Seat (B) using Screws (L) 2 places located in front of Seat and using Screws (K) 2 places as shown.



6. Carefully place seat assembly onto base assembly.
7. Assemble Back (A) to Mechanism (D) using Screws (M) 2 places & Knob (J).

**NOTE:**  
Periodically (Every 90 days) make sure all screws are fully tightened.

**3**

## OPERATING INSTRUCTIONS FOR MULTI-FUNCTION MECHANISM & CHAIR FEATURES

### 1. Back Posture Adjustment

To adjust angle of the back, pull paddle up.  
Adjust back, push knob down to lock.

### 2. Seat Posture Adjustment

To adjust angle of the seat, pull paddle up.  
Adjust seat, push knob down to lock.

### 3. Seat Height Adjustment.

To raise the seat, pull lever upward and raise your body up slightly to allow the chair to rise to the desired height.

To lower the seat, pull lever upward and apply weight downward on the seat.

### 4. Tilt Tension Control Knob.

Turn knob clockwise to increase tilt tension.

Turn knob counter-clockwise to decrease tilt tension.

### 5. Ratcheting Back Height Adjustment.

To raise the back, Lift up to the desired height.

To lower the back, Lift up to the upmost position and lower to starting position. Lift up to the desired height.

