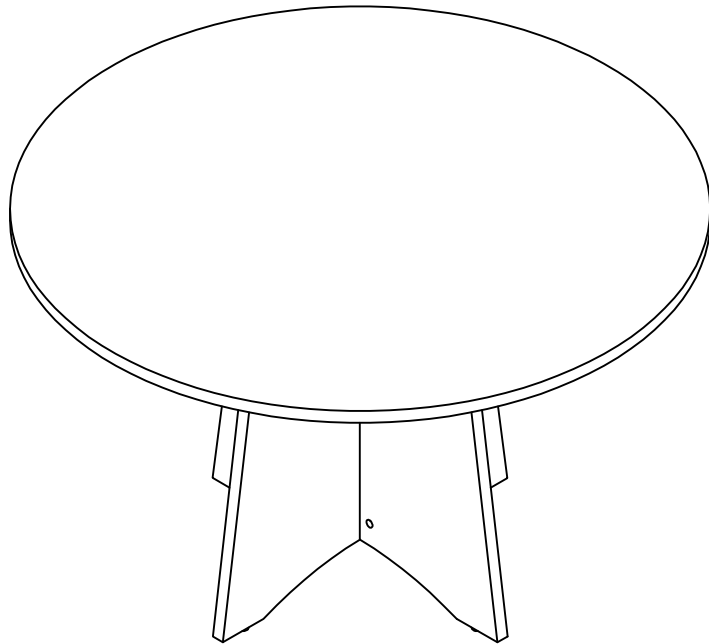



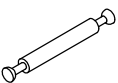

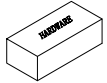



Brighton Series™  
Round Conference Table  
Model No. BTCTR48



ASSEMBLY INSTRUCTIONS  
CALL 1-800-822-8037 FOR ASSISTANCE

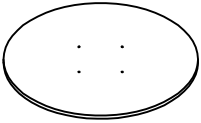

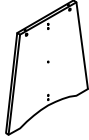

# PARTS LIST

Name	Part	Qty.	Spare Qty	Name	Part	Qty.	Spare Qty
<b>A</b>	 HB <b>REALS004</b> Wood Dowel	<b>4</b>	<b>1</b>	<b>E</b>	 HB <b>REALBY017</b> Leveler	<b>4</b>	
<b>B</b>	 HB <b>REALS001</b> Cam Lock	<b>10</b>	<b>1</b>	<b>F</b>	 HB <b>REALBY004</b> Dual Cam Post	<b>3</b>	
<b>C</b>	 HB <b>REALS002</b> Cam Post	<b>4</b>	<b>1</b>		 HB <b>BTCTRHB</b>		
<b>D</b>	 HB <b>REALBY005**</b> Cam Sticker	<b>10</b>	<b>1</b>				

Items with HB are in hardware box.

\*\* Denotes Color Code

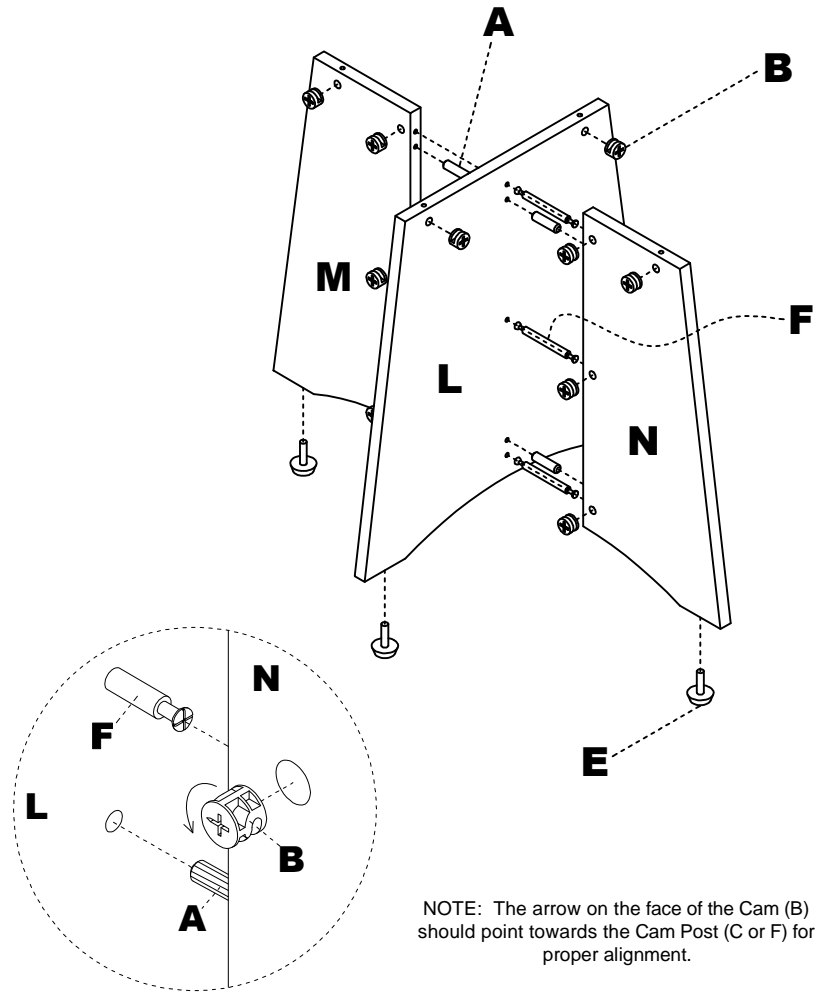
# PARTS LIST

Name	Part	Qty.	Name	Part	Qty.
<b>K</b>	 <b>BTCTR48K**</b> Top	<b>1</b>	<b>M</b>	 <b>BTCTR48M**</b> Right Leg	<b>1</b>
<b>L</b>	 <b>BTCTR48L**</b> Center Leg	<b>1</b>	<b>N</b>	 <b>BTCTR48N**</b> Left Leg	<b>1</b>

\*\* Denotes Color Code

**2**

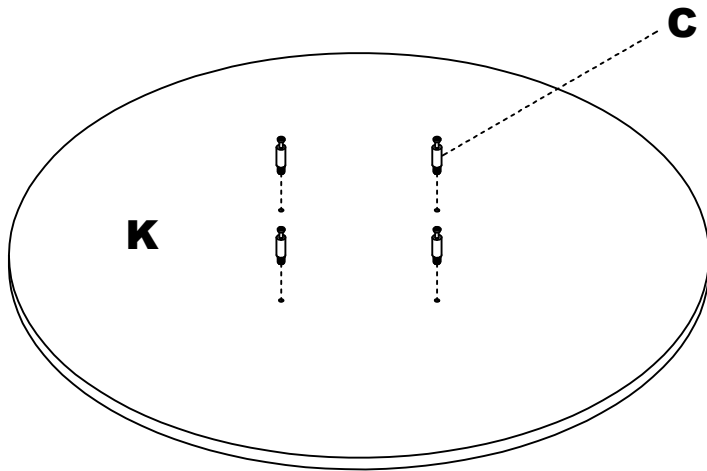
- 1** Insert Dowels (A) and Cams (B) into the Left and Right Legs (M & N). Place Dual Cam Post (F) through Center Leg (L) and align with the Right and Left Legs (M & N). Fasten the Legs (L, M & N) together by turning Cams (B). Install Leveler (E) into the bottom of the Legs (L, M & N).



NOTE: The arrow on the face of the Cam (B) should point towards the Cam Post (C or F) for proper alignment.

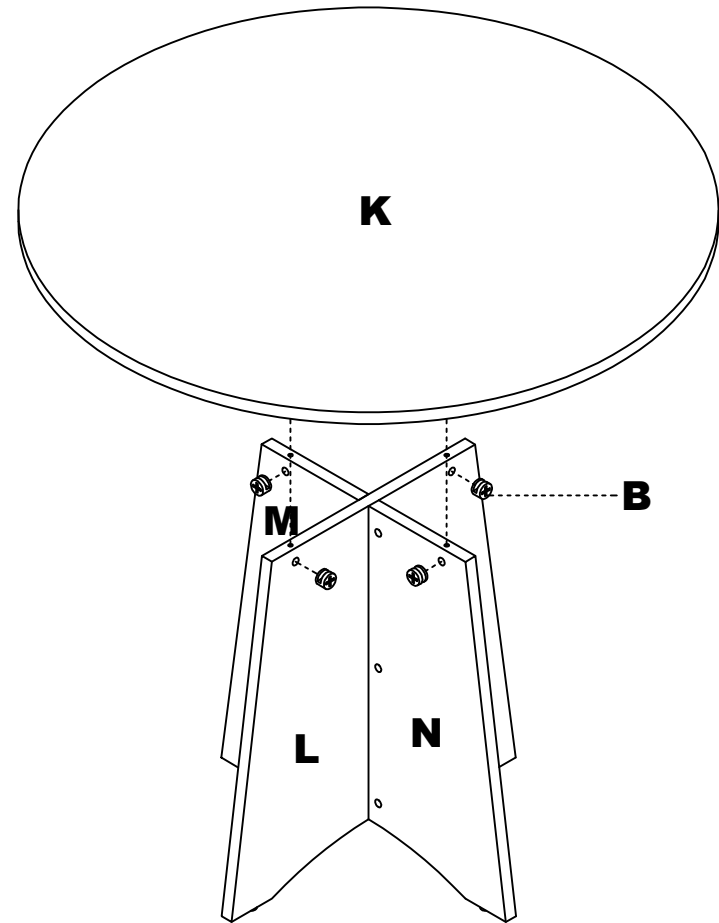
**3**

- 2** Install Cam Posts (C) into the underside of the Top (K).



**4**

- 3** Place the Top (K) onto the Leg Assembly. Tighten Top (K) to Leg Assembly by turning Cams (B). Adhere Stickers (D) onto exposed Cams (B).



**5**