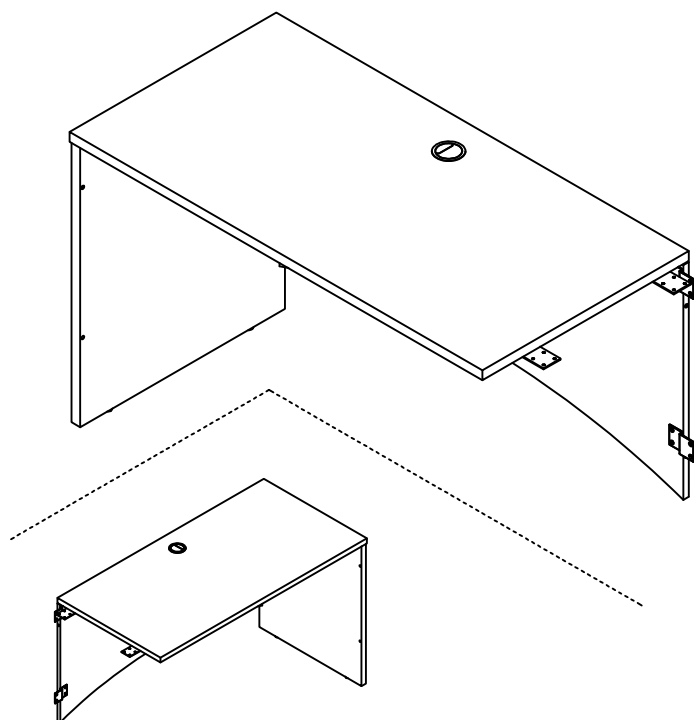


Brighton Series™




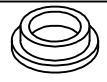









Return

Model No. BTR4824, BTR4224, BTR3624



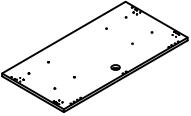
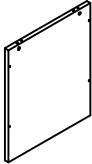
ASSEMBLY INSTRUCTIONS
CALL 1-800-822-8037 FOR ASSISTANCE

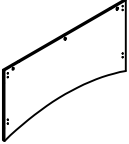
PARTS LIST

Name	Part	Qty.	Spare Qty	Name	Part	Qty.	Spare Qty
A	 REALS004 Wood Dowel	6	1	H	 REALBY011 M4 x 20mm Black	16	1
B	 REALS001 Cam Lock	5	1	J	 REALBY006 Hole Plug 8mm	2	1
C	 REALS003 Cam Post	5	1	K	 REALBY022 Z Bracket (80 x 50 x 2mm)	2	
D	 REALBY005** Cam Sticker	5	1	L	 REALBY023 Bracket (120 x 50 x 3mm)	2	
E	 REALBY015 Grommet 60mm	1		M	 REALBY047 Corner Bracket (50 x 40 x 40 x 2mm)	2	
F	 REALBY017 Leveler (30H)	2			 BTR48HB		
G	 REALBY009 M3.5 x 14mm Black	16	1				

Items with HB are in hardware box.
**Denotes Color Code

PARTS LIST

Name	Part	Qty.
R	 BTR~~24R** Top	1
S	 BTB24S** Side Panel	1

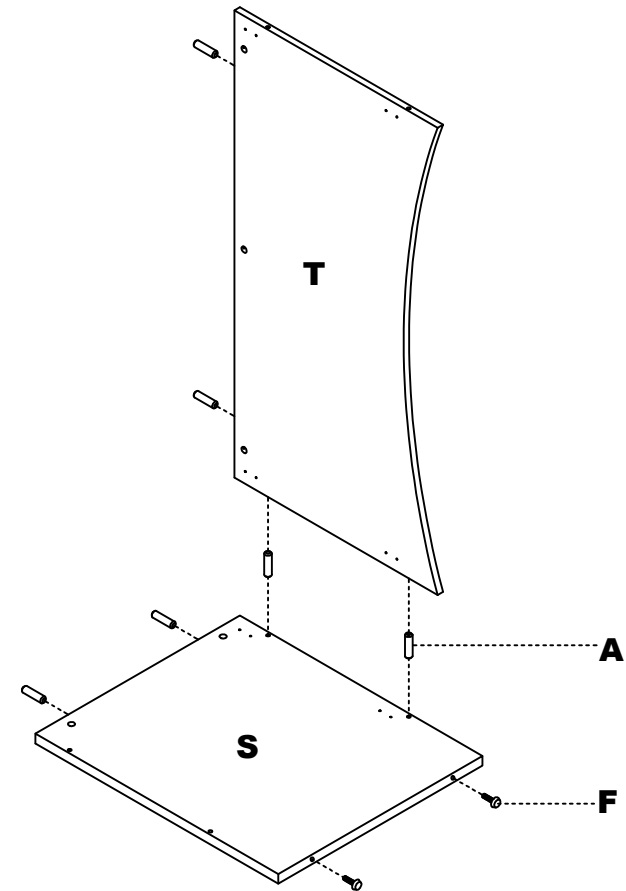
Name	Part	Qty.
T	 BTB~~24T** Modesty Panel	1

**Denotes Color Code
 ~~Indicates (48, 42 or 36)

2

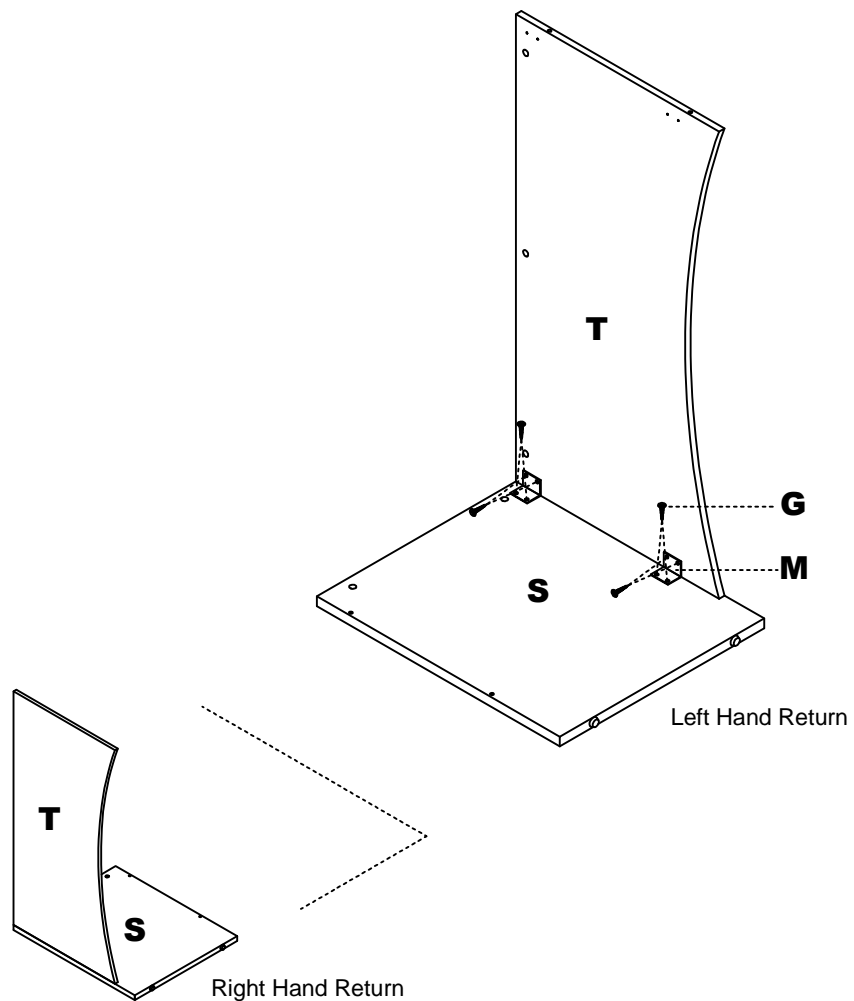
NOTE - Decide if return will be used as a Left or Right prior to beginning assembly.

- 1 Insert Wood Dowels (A) into the top edge and one end of the Modesty Panel (T) and the top edge of the Side Panel (S). Install Levelers (F) into bottom of Side Panel (S). Position the cam holes to the inside and press Modesty Panel and Side Panel together.



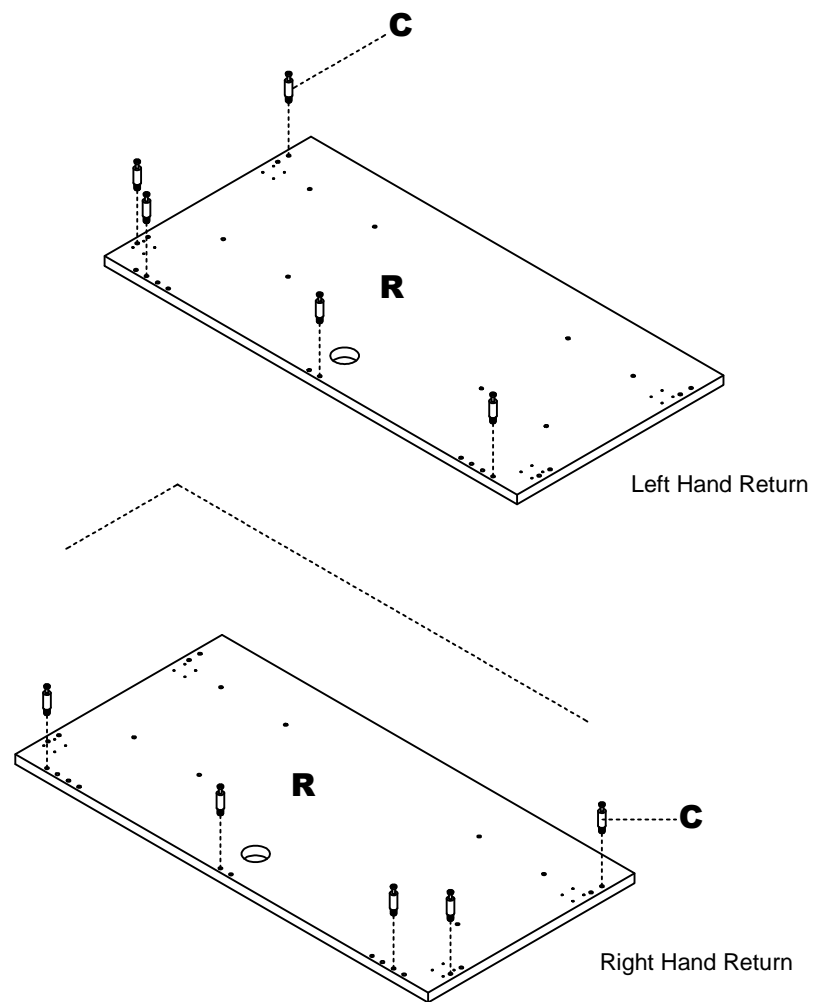
3

- 2** Attach Corner Brackets (M) to Modesty Panel (T) and Side Panel (S) using Screws (G).



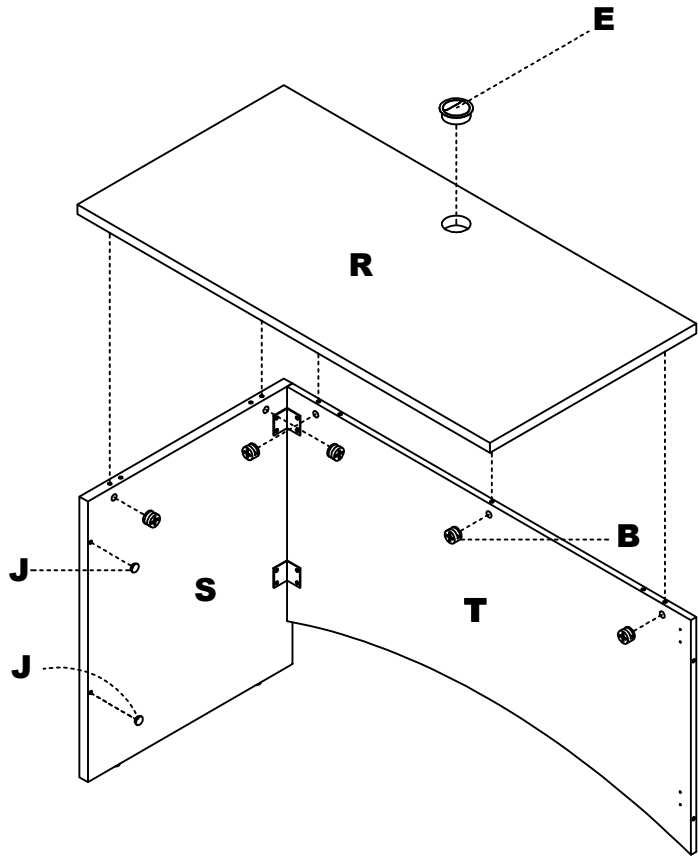
4

- 3** Install Cam Posts (C) into threaded inserts in underside of Top (R).



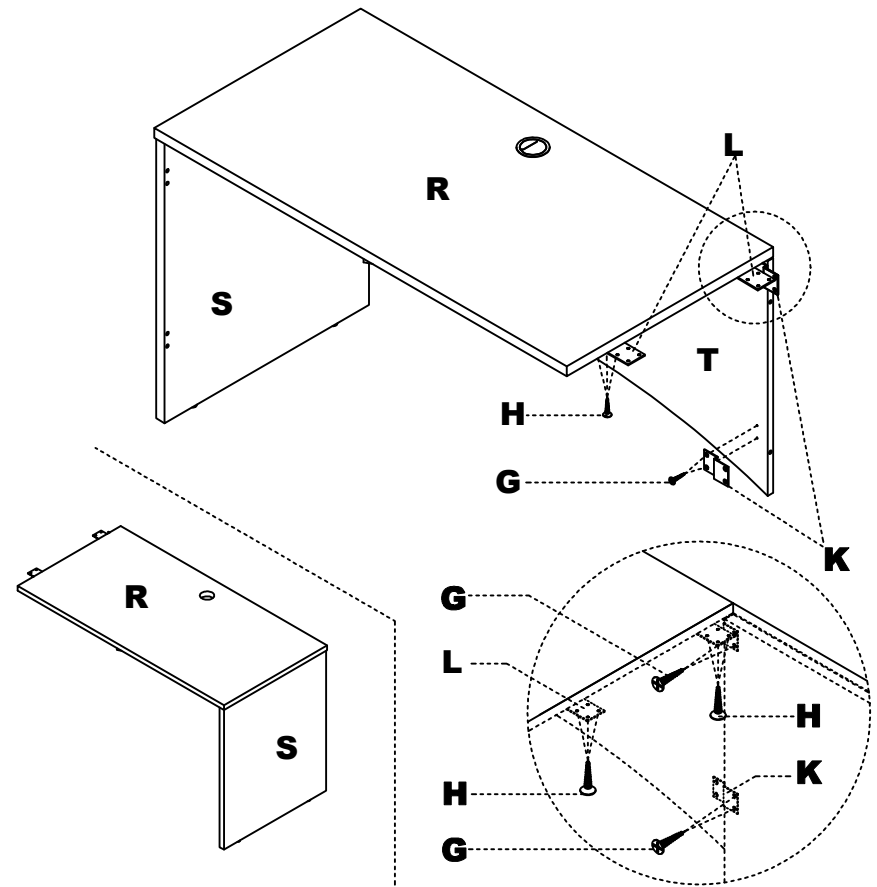
5

- 4** Place Top (R) onto base and lock in place by turning Cams (B). Cover Cams (B) using Cam Stickers (D). Insert Hole Plugs (J) into unused holes in Side Panel (S). Insert Grommet (E) into Top (R).



6

- 5** Attach Plates (L) to underside of top using Screws (H). Attach Z Brackets (K) to Modesty Panel (T) using Screws (G). Attach to adjacent surface using Screws (H).



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