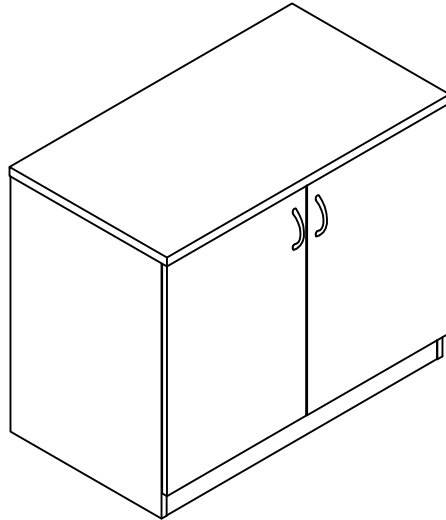
















**Brighton Series™
Storage Cabinet
Model No. BTSC**



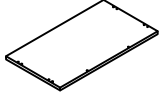
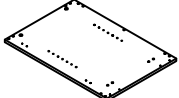
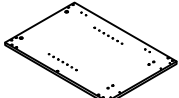
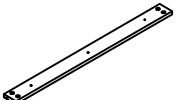

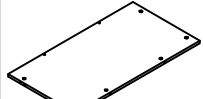
**ASSEMBLY INSTRUCTIONS
CALL 1-800-822-8037 FOR ASSISTANCE**

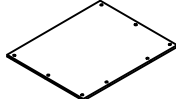
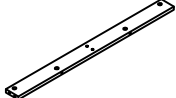

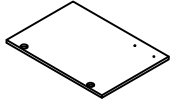
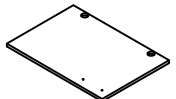
PARTS LIST

Name	Part	Qty.	Spare Qty	Name	Part	Qty.	Spare Qty
A	 REALS004 Wood Dowel	16	1	H	 REALBY021 Shelf Support	4	
B	 REALS001 Cam Lock	32	1	J	 REALBY026 Handle	2	
C	 REALS002 Cam Post	32	1	K	 REALBY027 M4 x 22mm	4	1
D	 REALBY005** Cam Sticker	32	1	L	 REALBY009 M3.5 x 14mm Black	16	1
E	 REALBY018 Leveler Assembly	4		M	 REALBY008** Hole Cap 15mm	4	1
F	 REALBY012 M4 x 35mm Black	6	1	Z	 REALBY028 Wrench		
G	 REALBY016 Grommet 35mm	1			 BTSCHB		

Items with HB are in hardware box.
**Denotes Color Code

PARTS LIST

Name	Part	Qty.
N	 BTSCN** Top	1
P	 BTSCP** L.H. Side Panel	1
Q	 BTSCQ* R.H. Side Panel	1
R	 BTSCR** Cross Brace	2
S	 BTSCS** Shelf	1
T	 BT SCT** Bottom Panel	1

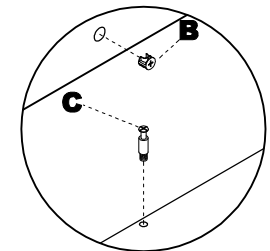
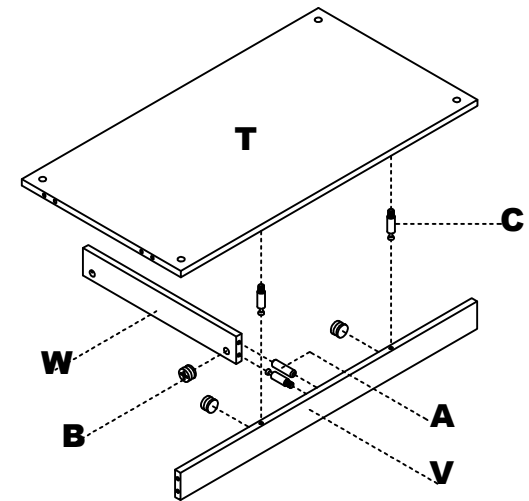
Name	Part	Qty.
U	 BTSCU** Back Panel	1
V	 BTSCV** Toe Kick	1
W	 BTSCW** Bottom Support	1
X	 BTSCX** L.H. DOOR	1
Y	 BTSCY** R.H. Door	1

**Denotes Color Code

2

- 1 Insert Wood Dowel (A) into Bottom Support (W). Install Cam Post (C) into Toe Kick (V). Insert Cam (B) into Bottom Support (W). Attach Toe Kick (V) to Bottom Support (W) by turning Cam (B).

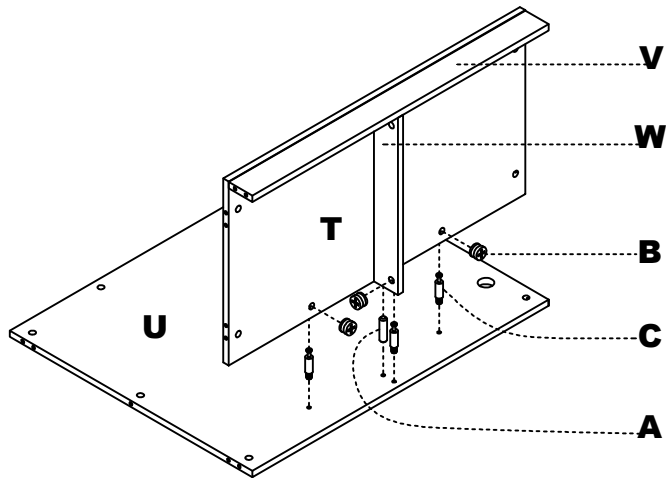
Install Cam Posts (C) into Bottom Panel (T). Insert Cam (B) into Toe Kick (V). Attach Toe Kick (V) and Bottom Support (W) to Bottom Panel (T) by turning Cams (B).



NOTE: The arrow on the face of the Cam (B) should point towards the Cam Post (C) for proper alignment.

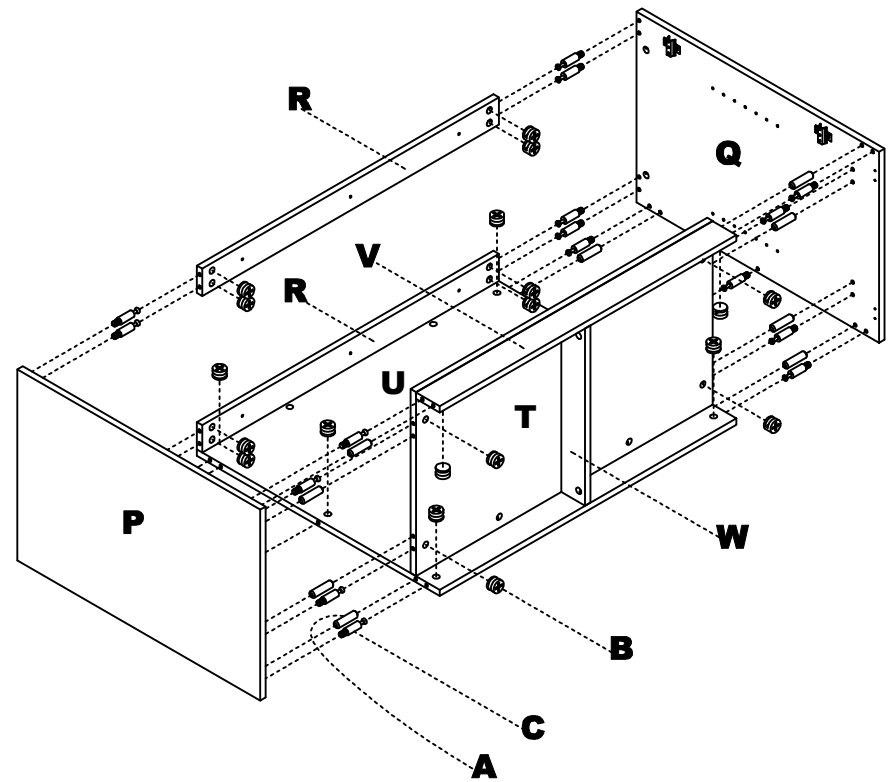
3

- 2** Insert Wood Dowel (A) into Bottom Support (W). Install Cam Posts (C) into Back Panel (U). Insert Cam (B) into Bottom Panel (T) and Bottom Support (W). Attach assembled Bottom to Back Panel (U) by turning Cams (B).



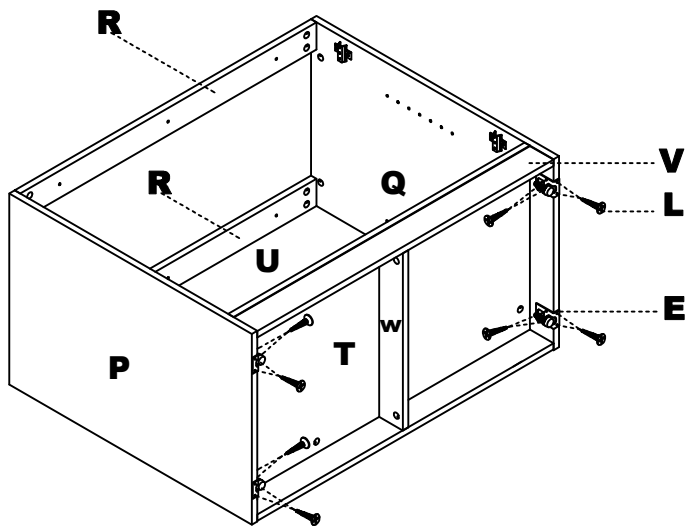
4

- 3** Insert Wood Dowels (A) into Back Panel (U), Bottom Panel (T), and Toe Kick (V). Install Cam Posts (C) into L.H. Side Panel (P) and R.H. Side Panel (Q). Insert Cams (B) into Back Panel (U), Bottom Panel (T), Toe Kick (V) and Cross Braces (R). Attach Side Panels (P & Q) and Cross Braces (R) by turning Cams (B).



5

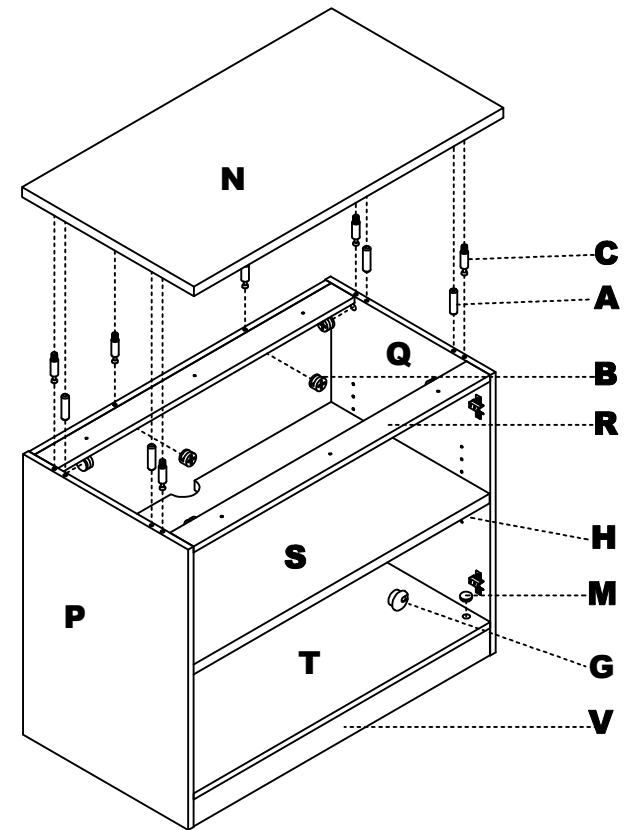
- 4** Install Leveler Assemblies (E) to Side Panels (P & Q) using Screws (L).



6

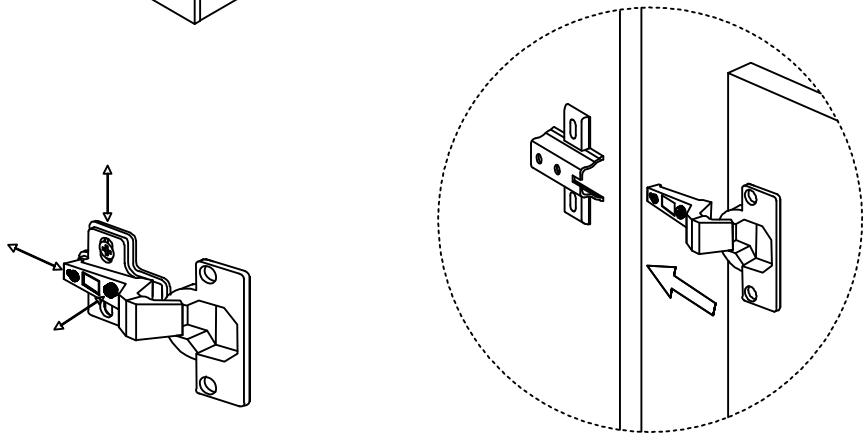
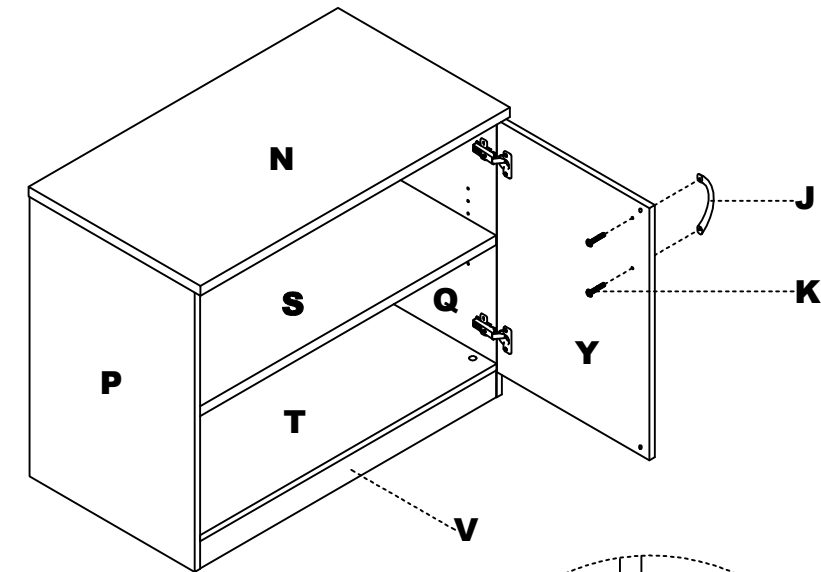
- 5** For Under Surface application: Using Screw (F) to attach to the underside of the Credenza or Desk worksurface. Insert Shelf Supports (H) at desired location. Insert Grommet (G) into hole in Back Panel (U). Install Hole Caps (M) into Bottom Panel (T). Install Shelf (S). Apply Cam Stickers (D) to cam holes.

For Free Standing application: Install Cam Posts (C) to underside of Top (N). Attach Top (N) to assembled cabinet by turning Cams (B). Apply Cam Stickers (D) to cams. Insert Shelf Supports (H) into desired location. Insert Grommet (G) into hole in Back Panel (U). Install Hole Caps (M) into Bottom Panel (T). Install Shelf (S).



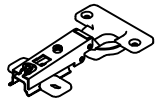


7

- 6** Attach Handles (J) to R.H. and L.H. Doors (X & Y) using Screws (K). Install Doors (X & Y) onto Cabinet. Adjust doors for alignment as necessary by using the adjustment screws on the hinges.



8

Pre-Installed Replacement Parts List

Part	Included Qty.	Part	Included Qty.
 REALBY035 Hinge - Straight	4	 REALBY010 M4 x 14mm Silver	16
 REALBY034 Bumper	4		

9