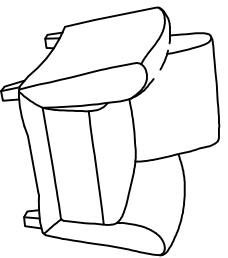
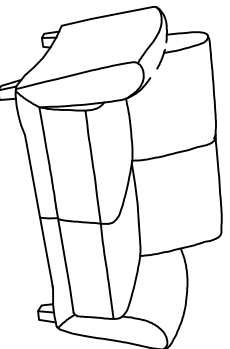


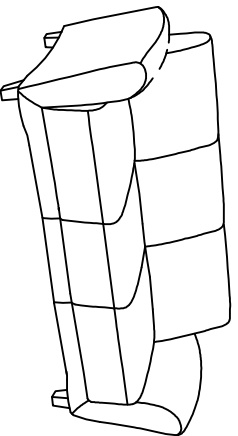
**ASSEMBLY INSTRUCTIONS**  
**SANTA CRUZ SERIES LOUNGE FURNITURE**  
**MODEL NO. VCC1, VCC2 & VCC3**



VCC1



VCC2



VCC3

**IMPORTANT!**

**Review ALL instructions before beginning assembly.** These instructions are provided to avoid problems that may occur from improper assembly or installation. Mayline and/or its distributor are not responsible for failure resulting from improper assembly or installation of this product. Moreover, all warranties are void for failure to follow these assembly instructions.

**PARTS LIST VCC1, VCC2 & VCC3**

When ordering components, specific color and/or size information may be required. Contact a Mayline Customer Service Representative. 1-800-822-8037

*\* Individual Items. Order by part number.*

*\*\* Denotes Color Code*

Reference Letter	Quantity	Part Number	Reference Letter	Quantity	Spare
<b>A</b>	<b>1</b>	<b>CM250*</b> Hardware Pack	<b>D</b>	<b>8</b>	<b>1</b>
			<b>Screw M8 x 60mm</b>		
<b>Reference Letter</b>		<b>E</b>	<b>8</b>	<b>1</b>	
<b>B *</b>	<b>2</b>	<b>Washer 16mm x 8.5mm</b>			
<b>Part Number</b>		<b>Reference Letter</b>	<b>F</b>	<b>8</b>	<b>1</b>
<b>VCC1** Legs, Back</b>		<b>Lock Washer 13mm x 8.5mm</b>			
<b>C *</b>	<b>2</b>	<b>Reference Letter</b>	<b>G</b>	<b>1</b>	
<b>Part Number</b>		<b>Allen Wrench</b>			
<b>VCC1** Legs, Front</b>					

1. Tip Chair (A) and assemble Legs (B&C) using Screws (D), Lockwashers (F) & Washers (E) 2 places per Leg. See angle of Legs below for orientation.

