

STEALTH ASSEMBLY INSTRUCTIONS

NOTES:

- 1.) Install base so Power Plug is easily accessible
- 2.) Weight distribution of various size tops, as it effects stability, is the responsibility of the installer.

STEALTH MASTER POD COMPONENT LIST:

<u>COMPONENT PARTS:</u>	<u>HARDWARE BAG LIST:</u>
A. Column Assembly (1)	H. Glide (2)
B. Foot (1)	J. 1/4-20 x 1 1/2 Cap Screw (6)
C. Gusset (1)	K. Cable Clamp (6)
D. Memory Desk Switch (1)	L. #10 X 3/4 Screw (18)
E. Control Module (1)	M. #8 X 3/4 Screw (2)
F. Power Cord (1)	N. 6MM Machine Screw (2)
G. Control Support (1)	

NOTE:

Hardware Bag Components are for various models. All components may not be used for your application.

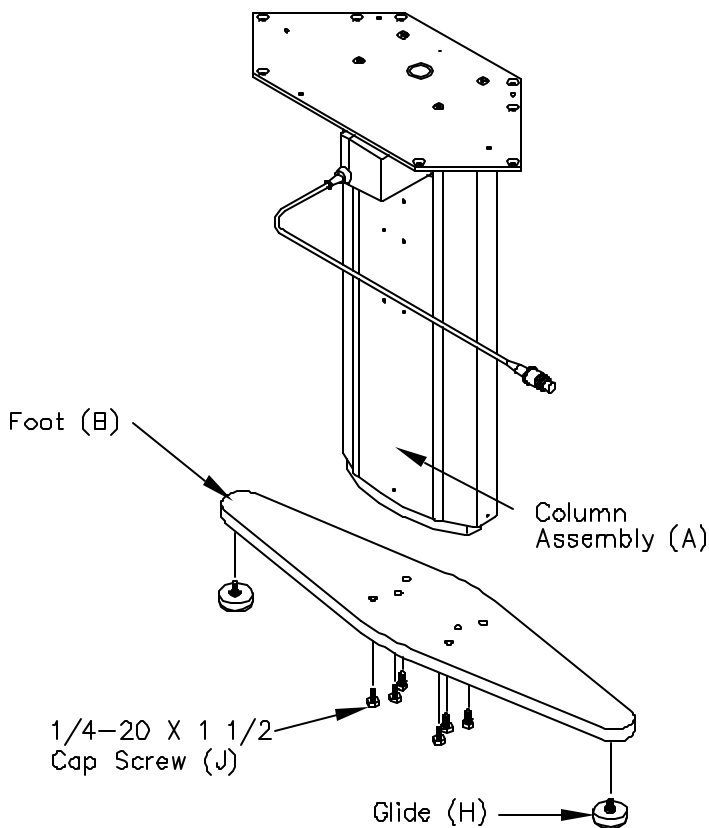
STEALTH SECONDARY POD COMPONENT LIST:

<u>COMPONENT PARTS:</u>	<u>HARDWARE BAG LIST:</u>
A. Column Assembly (1)	H. Glide (2)
B. Foot (1)	J. 1/4-20 x 1 1/2 Cap Screw (6)
C. Gusset (1)	K. Cable Clamp (2)
	L. #10 X 3/4 Screw (10)
	N. 6MM Machine Screw (2)

NOTE:

Hardware Bag Components are for various models. All components may not be used for your application.

Instructions for assembling the STEALTH column and foot are the same for all. Foot design varies per model. See Typical Pod Locations for foot placement.



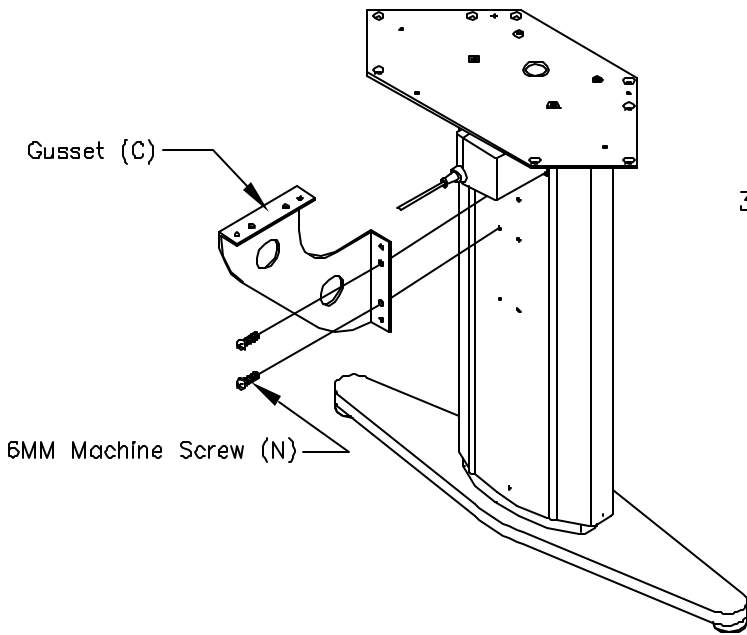
IMPORTANT – Please Note:

Power Pods may tip until linked together by Work Surface or Support Angles (supplied with MAYLINE Work Surface).

1. Insert two Glides (H) into bottom of foot (B)
2. Attach the Column Assembly (A) to the Foot (B) using 1/4-20 x 1 1/2 Cap Screws(J)

NOTE: Start by aligning center screws first and then outer four. DO NOT TIGHTEN UNTIL ALL SIX SCREWS ARE STARTED IN PLACE.

NOTE: For " Offset " style foot, the longer portion of the foot is normally toward operator.



3. Attach Gusset (C) to Column Assembly (A) using 6 MM Machine Screws (N) into the top two holes on the side of the column.

NOTE: Gusset may not be required on tables equipped with Modesty Panel assemblies.

IMPORTANT – Please Note:

Power Pods may tip until linked together by Work Surface or Support Angles (supplied with MAYLINE Work Surface).

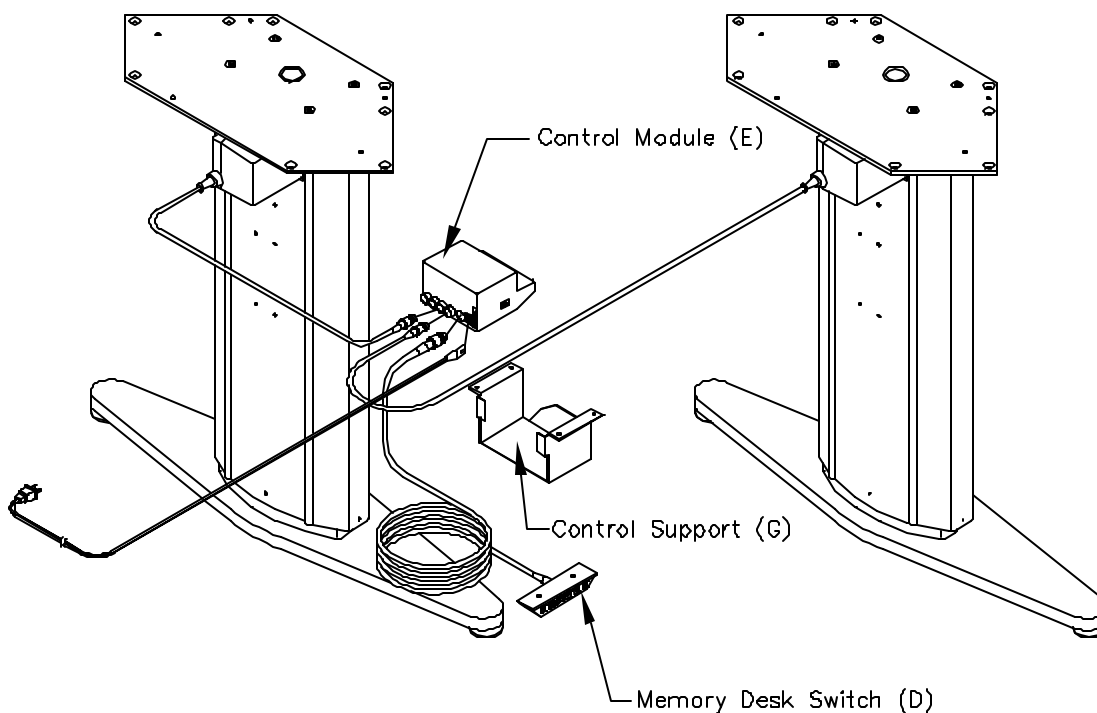
Attach the Column Assemblies to top following instructions provided by top manufacturer.

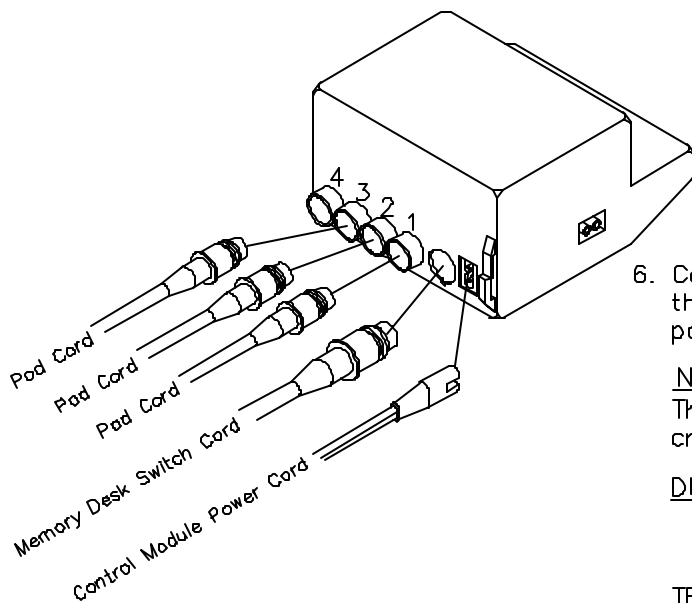
NOTE:

Weight distribution of various size tops, as it effects stability, is the responsibility of the installer.

4. Secure Control Module (E) to top using Control Support (G) and #10 x 3/4 Screws (L)

5. Secure Memory Desk Switch (D) to top using #8 x 3/4 Screws (M)





6. Connect the POD CORDS to the Control Module. Align the tabs on the cord plug and in the Control Module port for the proper connection.

NOTE:

The order in which the cords are plugged in is not critical to the operation of the Pods.

DUAL POD ASSEMBLY: Pod Cords need to be plugged into ports #1 and #2 of the Control Module.

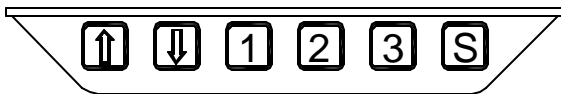
TRIPLE POD ASSEMBLY: Pod Cords need to be plugged into ports #1, #2, and #3 of the Control Module.

7. Connect the MEMORY DESK SWITCH CORD to the Control Module.
8. Connect the CONTROL MODULE POWER CORD (cord with two-prong plug) to the Control Module.
9. Route cords from Column Assemblies, Memory Desk Switch, and Power Cord under table top away from any possible pinch points and secure with Cable Clamp(s) (K) and #10 x 3/4 Screws (L)
10. Connect the CONTROL MODULE POWER CORD to power supply.

NOTE:

All cords must be completely plugged into the Control Module for unit to work properly.

INSTRUCTIONS for DESK SWITCH w/ PROGRAMMABLE MEMORY



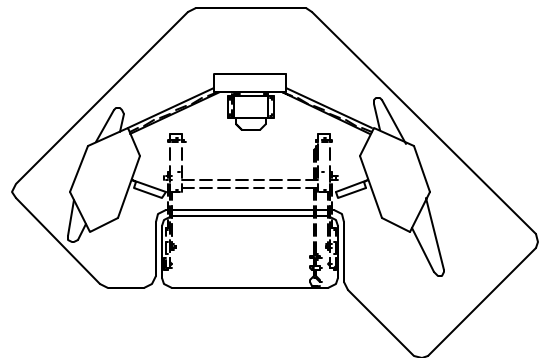
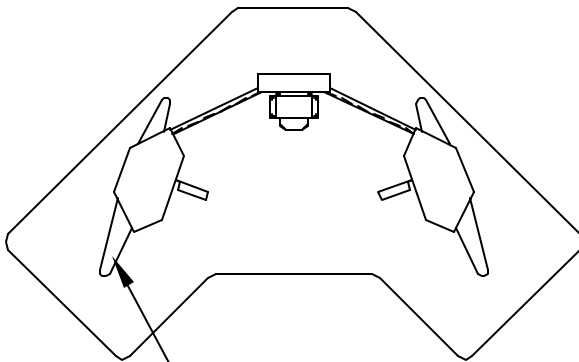
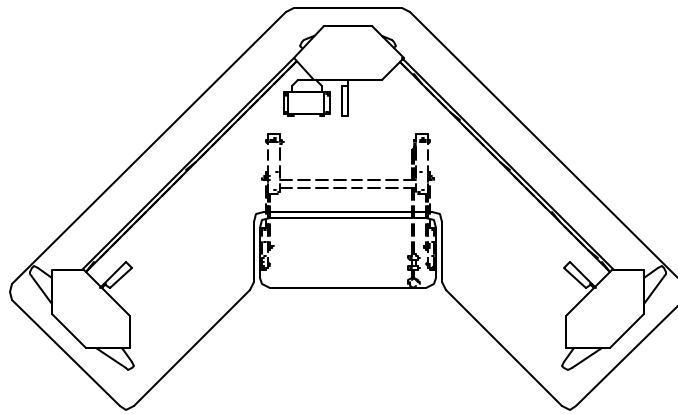
1. Initialize system by pressing down and holding for 5 to 10 seconds after table bottoms out.
2. Push 'UP' to desired height.

3. To save this position in Memory:

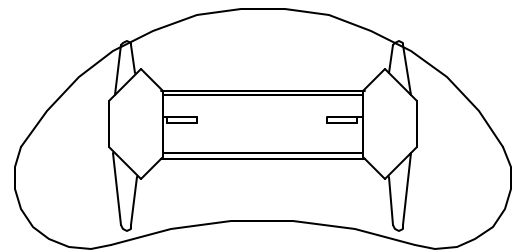
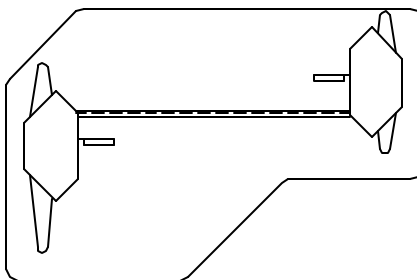
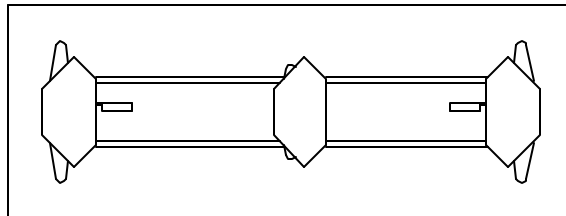
- A.) Press (Set)
- B.) Press (do not hold) button or

Position is now saved under the number chosen.

4. To change to different height, press or . This position may be saved by repeating Step 3 and using one of the other buttons or using the same button to change the previous setting. Up to 3 positions may be stored.
5. To go to new height position, press or or press stored height under , , or . Unit will automatically stop at the stored position.



NOTE: For " Offset " style foot, the longer portion of the foot is normally toward operator.



TYPICAL POD LOCATIONS