

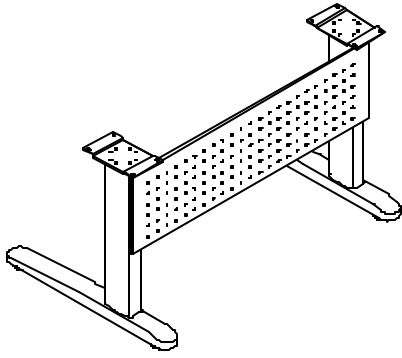
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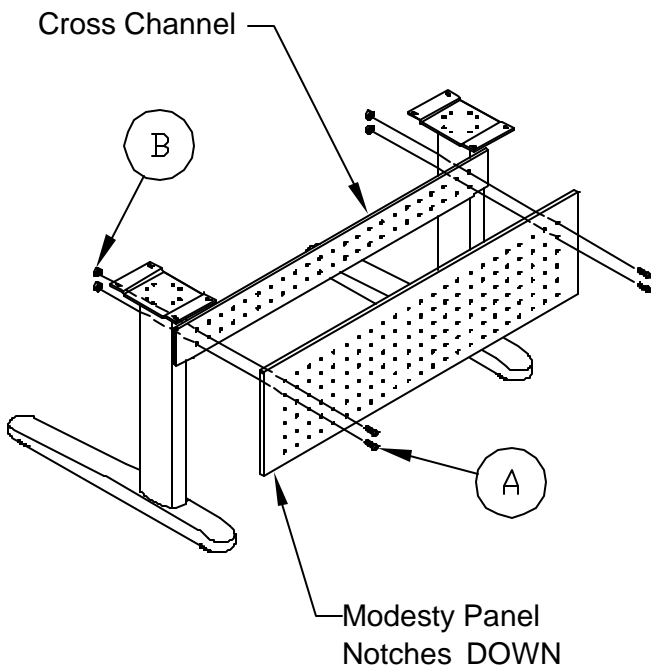
ASSEMBLY INSTRUCTIONS for MODESTY PANEL to DUAL XR BASE



HARDWARE:

A. 1/4-20 x 1/2 Screw.....4

B. 1/4-20 KEPS Nut.....4



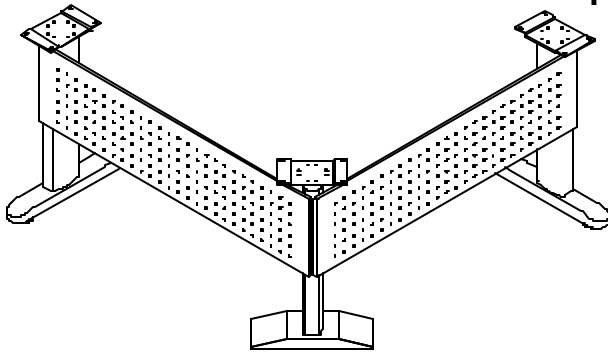
1. Position the notches in the Modesty Panel flanges toward the floor.

2. Place the Modesty Panel over the Base Cross Channel, resting the modesty panel on the top flange of the cross channel.

3. Insert 1/4-20 x 1/2 Screws (A) through two of the aligned Modesty Panel and Cross Channel holes per side. Use the outer most accessible holes.

4. Secure in place with two KEPS Nuts (B) per side.

ASSEMBLY INSTRUCTIONS for MODESTY PANELS to TRIPLE XR BASE



HARDWARE:

- A. 1/4-20 x 1/2 Screw.....4
- B. 1/4-20 KEPS Nut.....4

To install Modesty panels on the three column base, some existing hardware will be used. Install the Modesty Panel to ONE side of the base at a time.

1. Remove four screws from ONE Cross Channel at the center/rear column, these screws and nuts will be reused.

2. Position the notches in the Modesty Panel flanges toward the floor.

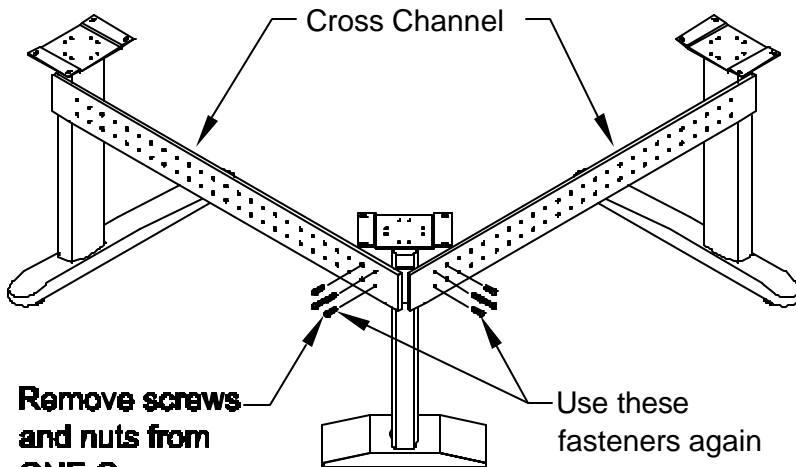
3. Place the Modesty Panel over the Base Cross Channel, resting the modesty panel on the top flange of the cross channel.

4. Insert two 1/4-20 x 1/2 Screws through two of the aligned Modesty Panel, Cross Channel, and Bracket holes at the center/rear column. Secure in place with two KEPS Nuts.

5. Insert two 1/4-20 x 1/2 Screws (A) through two of the aligned Modesty Panel and Cross Channel holes near the outer column. Secure in place with two KEPS Nuts (B).

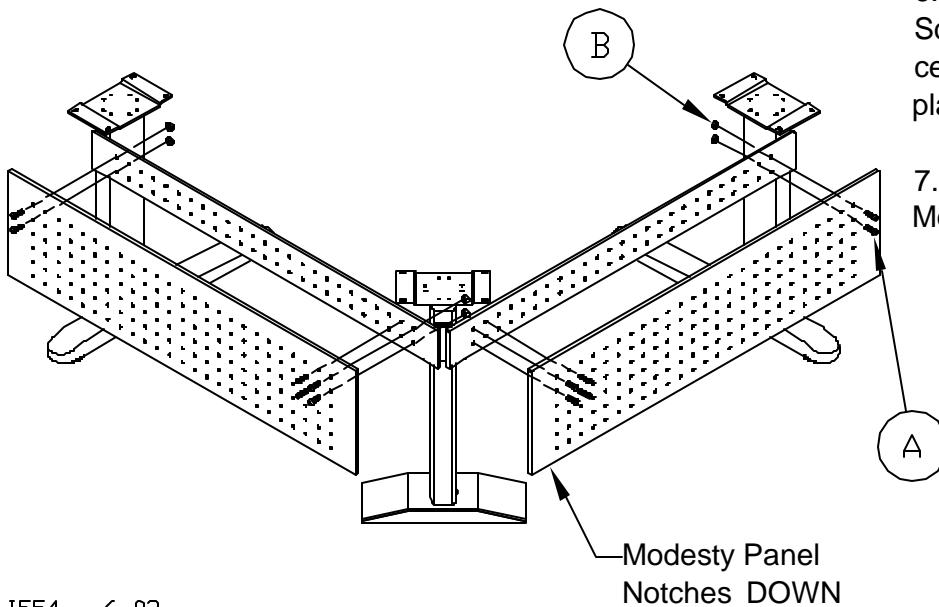
6. Insert two additional 1/4-20 x 1/2 Screws through the aligned holes at the center/rear column and secure them in place with two KEPS Nuts.

7. Repeat these steps for the other Modesty Panel.



Remove screws and nuts from ONE Cross Channel at a time.

Use these fasteners again

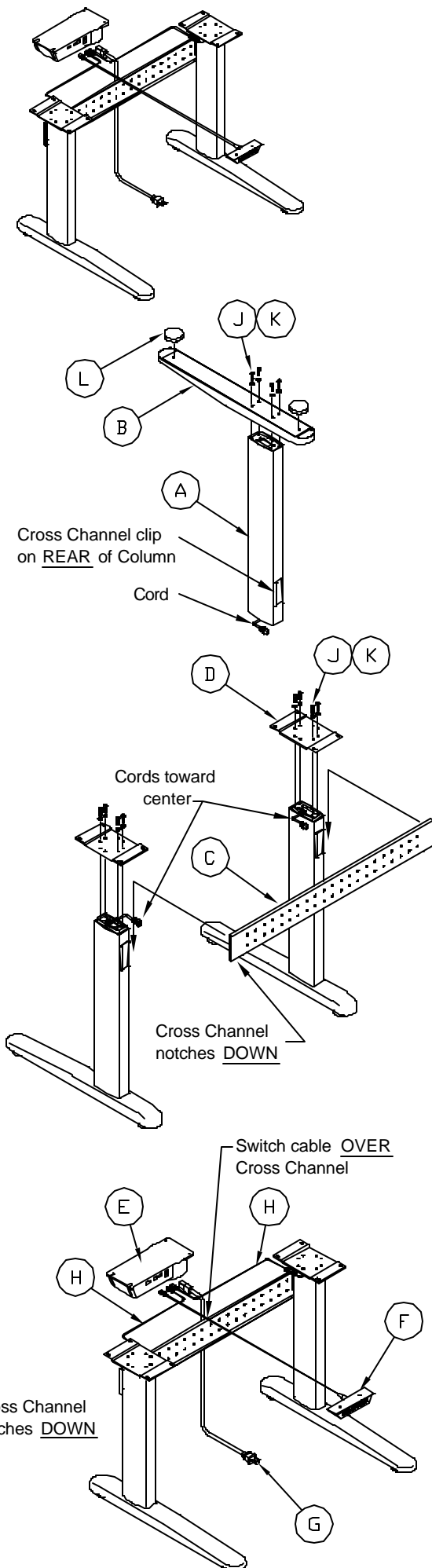


Modesty Panel Notches DOWN

ASSEMBLY INSTRUCTIONS for DUAL COLUMN XR BASE

COMPONENTS:
 A. Column Assembly.....2
 B. Leg.....2
 C. Cross Channel.....1
 D. Top Plate.....2
 E. Control Box.....1
 F. Switch.....1
 G. Power Cord.....1
 H. Connector Cable.....2

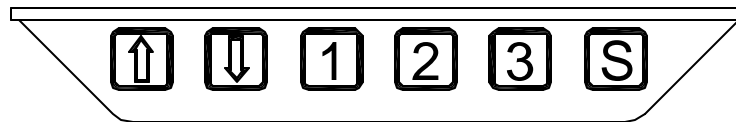
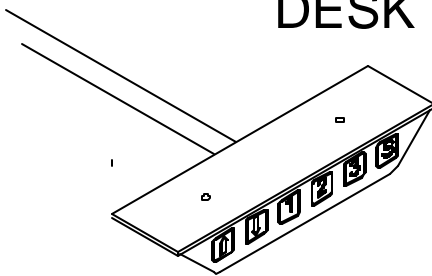
HARDWARE:
 J. M6 x 16 mm Screw...16
 K. Star Washer.....16
 L. Glide.....4
 M. #10 x 3/4 Screw.....15
 N. #6 x 5/8 Screw.....2
 P. Cable Clamp.....3









1. Place each Column Assembly (A) upside down with the cord toward the floor.
2. Position the Leg (B) over Column Assembly (A) with the longer portion of the Leg toward the front. The column front is determined by the cross channel clip that is welded on the column, position this clip to the rear.
3. Attach the Leg (B) to the Column Assembly (A) with four M6 x 16 mm Screws (J) and Star Washers (K).
4. Screw the Glides (L) into the two tapped holes in the bottom of each Leg (B).
5. Place the assembled columns upright and attach the Cross Channel (C). Position the Cross Channel flange with end notches toward the floor. Slide the Cross Channel bracket into the tapered channel clip on each Column. Gently tap the Cross Channel in place with a Rubber Mallet to assure a tight fit.
6. Gently remove the cord and strain relief from the notch in the top of the Column Assembly (A). Position the cords so that they are toward the center of the assembled base. Insert the strain relief into the appropriate Column notch. Attach Top Plate (D) to each Column with four M6 x 16 mm Screws (J) and Star Washers (K).
7. Attach the Switch (F), Power Cord (G), and Connector Cables (H) to the Control Box (E).
8. PRIOR TO ATTACHING A WORKSURFACE. Place the Switch cable over the top of the Cross Channel.








11. Align the holes in the Top with the holes in the Mounting Plates and secure in place with eight #10 x 3/4 Screws (M).
12. Align the holes in the Control Box with the holes in the underside of the Top and attach it with four #10 x 3/4 Screws (M). Connect the cables to the columns.
13. Place the Switch in a comfortable and accessible location on the underside of the Top and attach it with two #6 x 5/8 Screws (N).
14. Route the column cables and the switch cable away from moving components and secure them in place with Cable Clamps (P) and Screws (M).

INSTRUCTIONS for DESK SWITCH w/ PROGRAMMABLE MEMORY

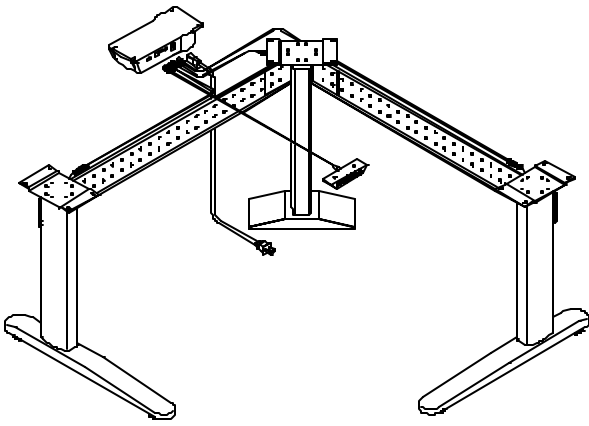


NOTE: Prior to **INITIALIZATION** of the system, the Base must be level. Achieve this by adjusting the leg glides.

1. Initialize system by pressing down  and holding for 5 to 10 seconds after table bottoms out.
2. Push 'UP'  to desired height.
3. To save this position in Memory:
 - A.) Press  (Set)
 - B.) Press (do not hold) button , , or 

Position is now saved under the number chosen.
4. To change to different height, press  or . This position may be saved by repeating Step 3 and using one of the other buttons or using the same button to change the previous setting. Up to 3 positions may be stored.
5. To go to new height position, press  or , or press stored height under , , or . Unit will automatically stop at the stored position.

ASSEMBLY INSTRUCTIONS for TRIPLE COLUMN XR BASE



COMPONENTS:

- A. Column Assembly.....3
- B. Leg.....2
- C. Corner Leg.....1
- D. Cross Channel.....2
- E. Top Plate.....3
- F. Corner Bracket.....1
- G. Control Box.....1
- H. Switch.....1
- J. Power Cord.....1
- K. 1000mm Cable.....1
- L. 2000mm Cable.....2

HARDWARE:

- M. M6 x 16 mm Screw...24
- N. Star Washer.....24
- P. Glide.....6
- Q. 1/4-20 x 1/2 Screw....8
- R. 1/4-20 KEPS Nut.....8
- S. #10 x 34 Screw.....20
- T. #6 x 5/8 Screw.....2
- U. Cable Clamp.....4

1. Place each Column Assembly (A) upside down with the cord toward the floor.

2. Position the Leg (B or C) over Column Assembly (A) with the longer portion of the Leg toward the front (Corner Leg is symmetrical). The column front is determined by the cross channel clip that is welded on the column, position this clip to the rear.

3. Attach the Leg (B or C) to the Column Assembly (A) with four M6 x 16 mm Screws (M) and Star Washers (N).

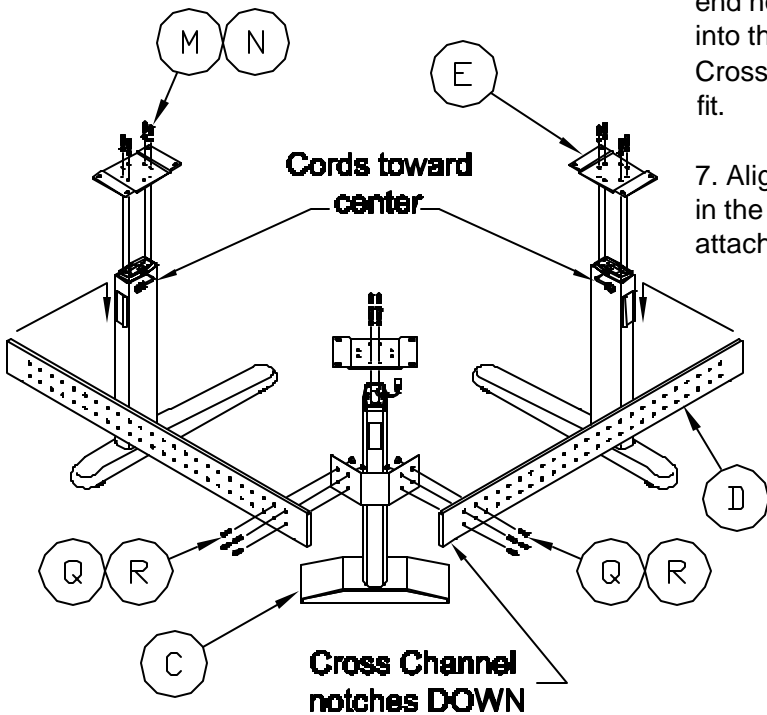
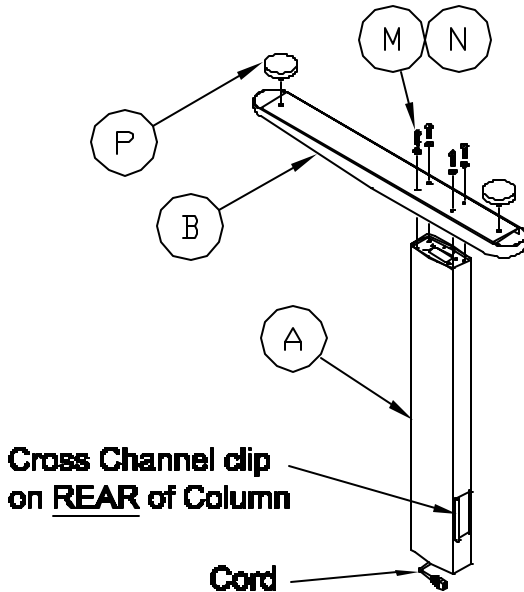
4. Screw the Glides (P) into the two tapped holes in the bottom of each Leg (B and C).

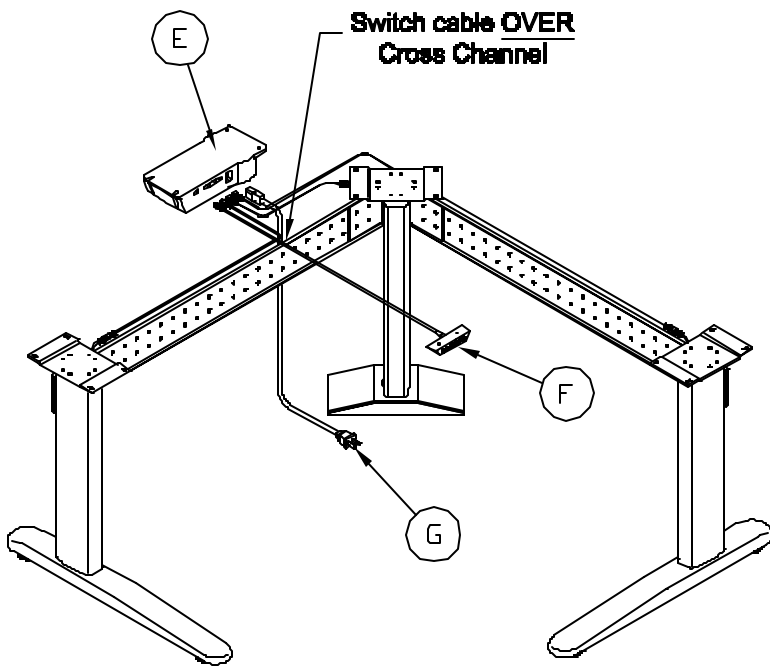
5. Place the assembled Corner Column upright and attach the Corner Bracket (F). Slide the Corner Bracket into the tapered channel clip on the column. Gently tap Bracket in place with a Rubber Mallet to assure a tight fit.

6. Place the outer assembled columns upright and attach the Cross Channels (D). Position the Cross Channel flange with end notches toward the floor. Slide the Cross Channel bracket into the tapered channel clip on each Column. Gently tap the Cross Channel in place with a Rubber Mallet to assure a tight fit.

7. Align the last 4 holes in each Cross Channel with the 4 holes in the Corner Bracket mounted to the Corner Column and attach with four 1/4-20 X 1/2 Screws (Q) and KEPS Nuts (R).

8. Gently remove the cord and strain relief from the notch in the top of the Column Assembly (A). Position the cords so that they are toward the center of the assembled base. Insert the strain relief into the appropriate Column notch. Attach Top Plate (E) to each Column with four M6 x 16 mm Screws (M) and Star Washers (N).





9. Attach the Switch (H), Power Cord (J), and Connector Cables (K and L) to the Control Box (G).

10. PRIOR TO ATTACHING WORKSURFACE:
Place the switch cord over the top of the Cross Channel.

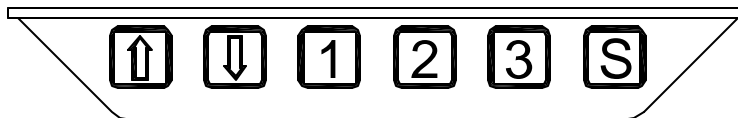
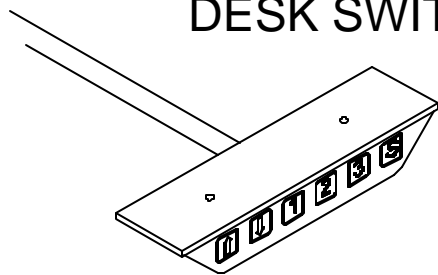
11. Align the holes in the Top with the holes in the Mounting Plates and secure in place with twelve #10 x 3/4 Screws (S).

12. Align the holes in the Control Box with the holes in the underside of the Top and attach it with four #10 x 3/4 Screws (S). Connect the cables to the columns.







13. Place the Switch in a comfortable and accessible location on the underside of the Top and attach it with two #6 x 5/8 Screws (T).








14. Route the column cables and the switch cable away from moving components and secure them in place with Cable Clamps (U) and Screws (S).

INSTRUCTIONS for DESK SWITCH w/ PROGRAMMABLE MEMORY



NOTE: Prior to **INITIALIZATION** of the system, the Base must be level. Achieve this by adjusting the leg glides.

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