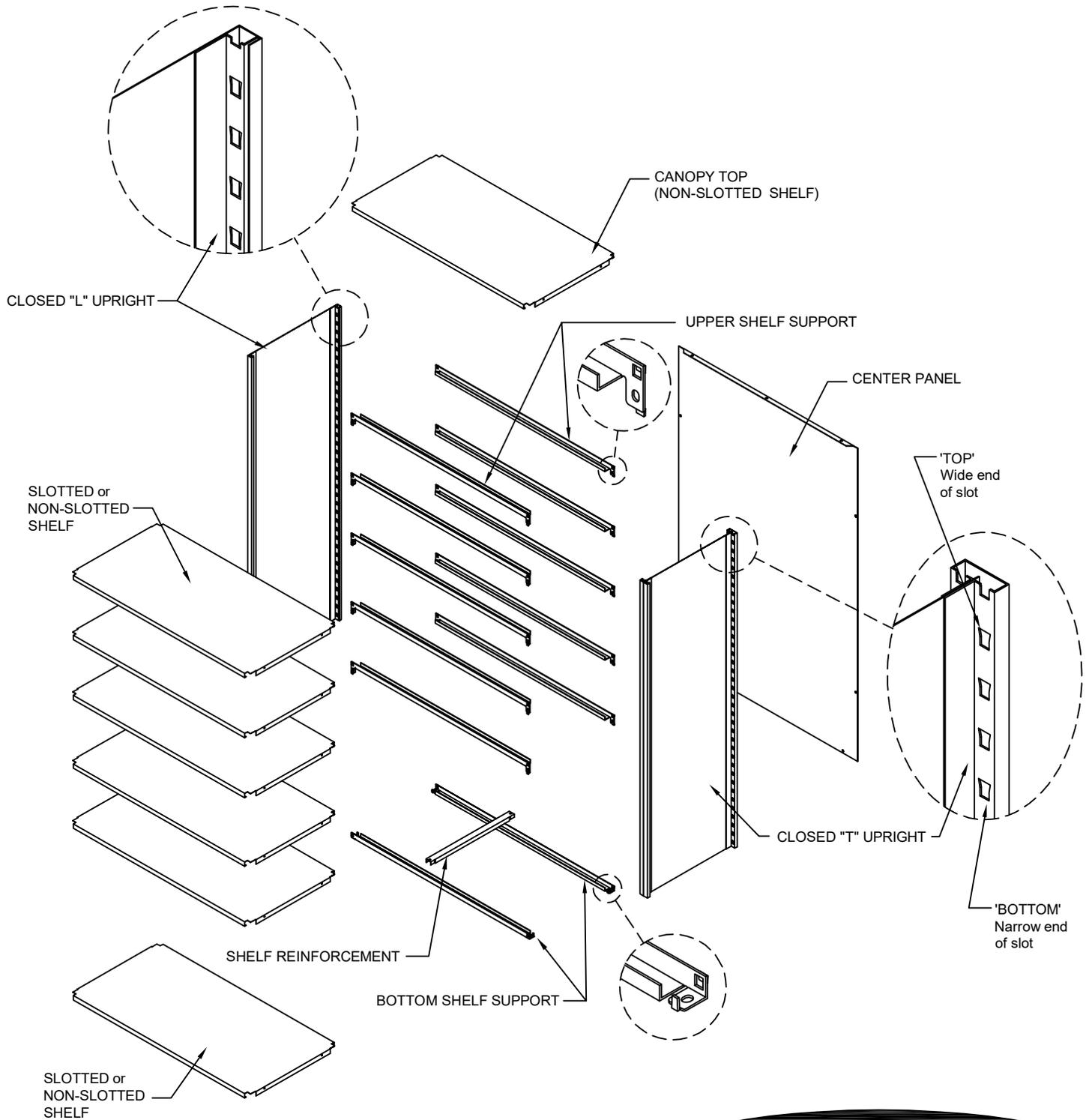


# Assembly Instructions

## Back-to-Back

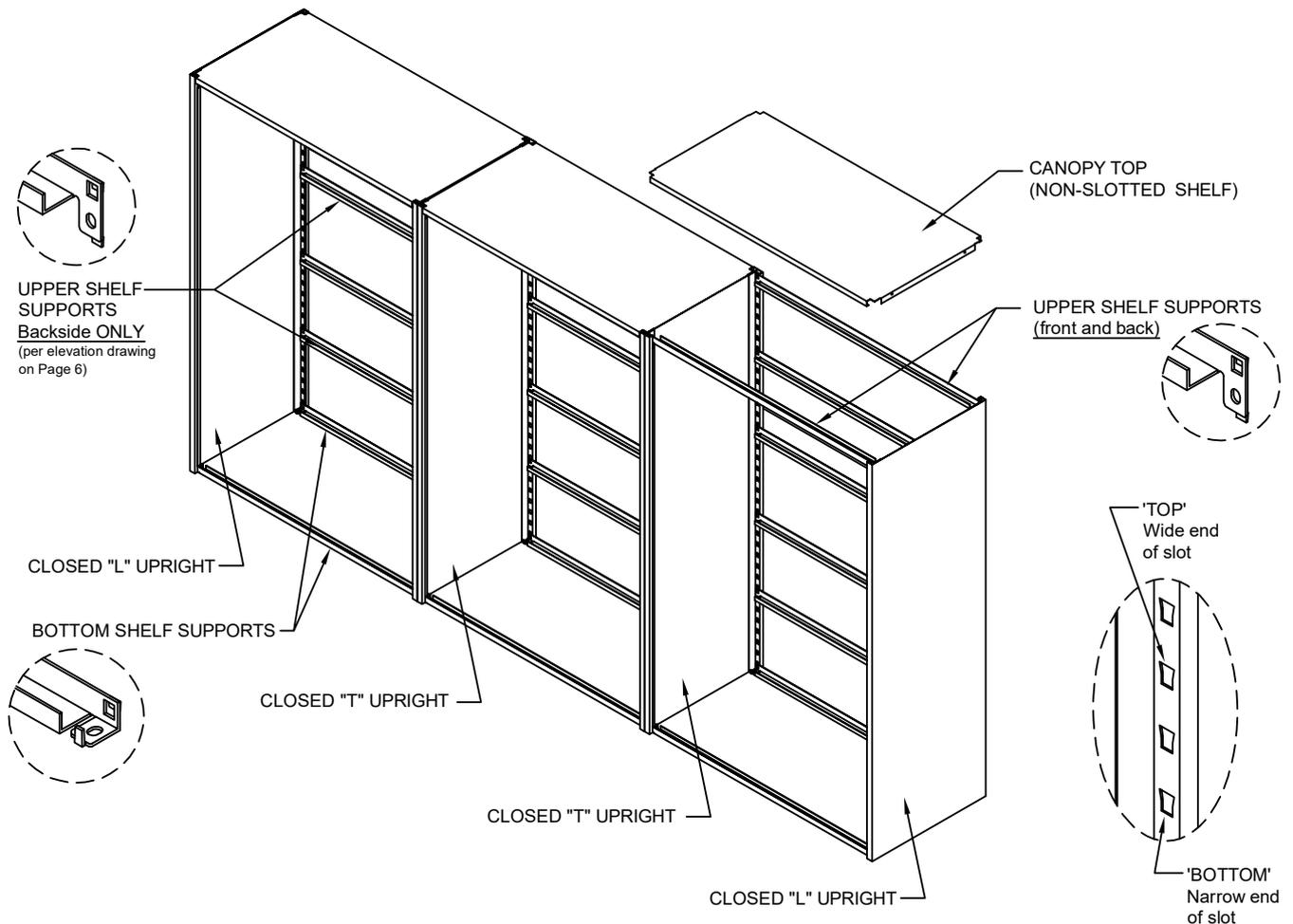
### 4-Post Shelving



**MAYLINE®**

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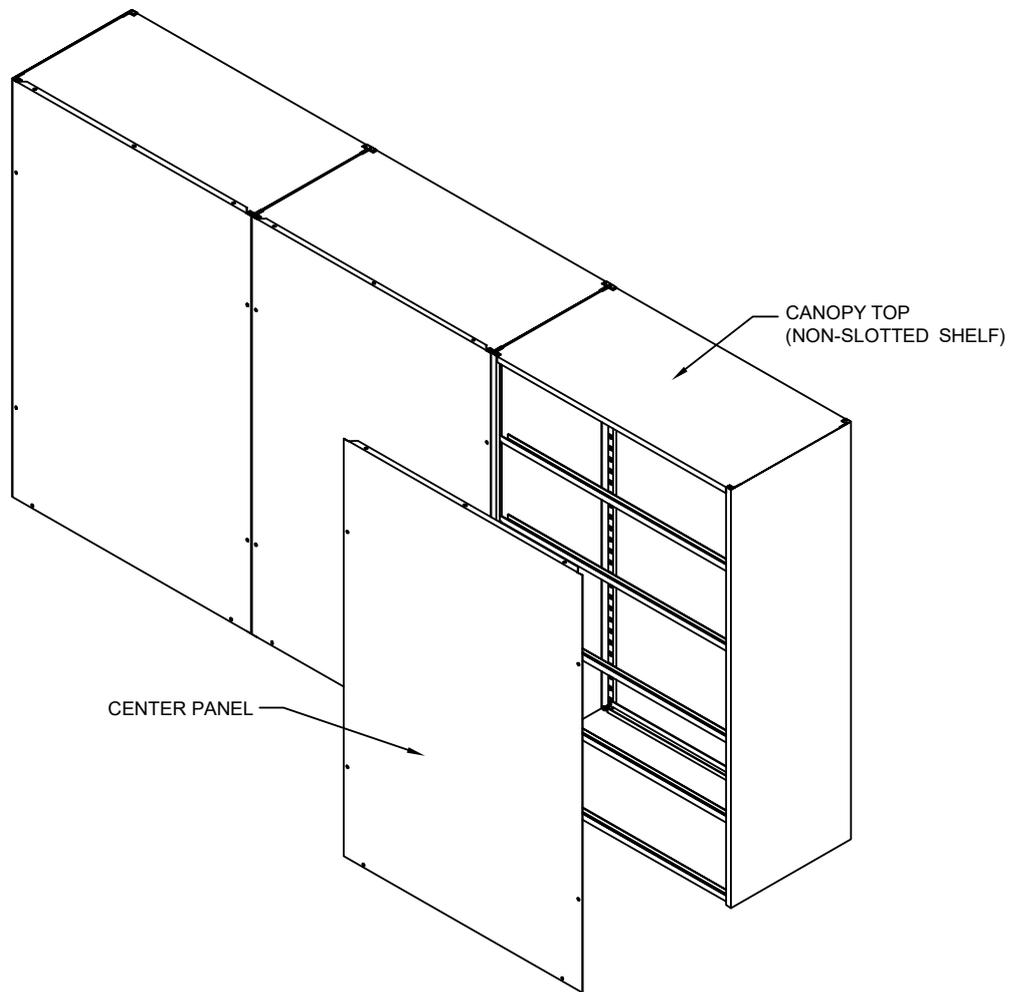
(FRONT VIEW)



**ASSEMBLE FIRST RANGE OF SHELVING:** (Assemble at specified locations only)

1. Place one Closed "L" Upright at beginning of each range of shelving. Install Closed "T" Uprights between each shelving unit. Complete each range of shelving with a Closed "L" Upright. Position each upright with the narrow portion of the tapered slot 'DOWN'.
2. Install Bottom Shelf Supports into shelving uprights. Supports should be secured in place with a rubber mallet. Bottom shelf supports are unique and must be used at the bottom only.
3. Install Upper Shelf Supports into the top notches of shelving uprights (front and back). Supports should be secured in place with a rubber mallet. Upper shelf supports are identical and may be used in various locations.
4. Install only the **"BACK"** upper shelf supports at this time in the locations noted on elevation drawing (Page 6). Supports should be secured in place with a rubber mallet. Upper shelf supports are identical and may be used in various locations.
5. Install one Non-slotted Shelf to the top of each shelving unit as a Canopy Top. All non-slotted shelves are identical and may be used at various locations.

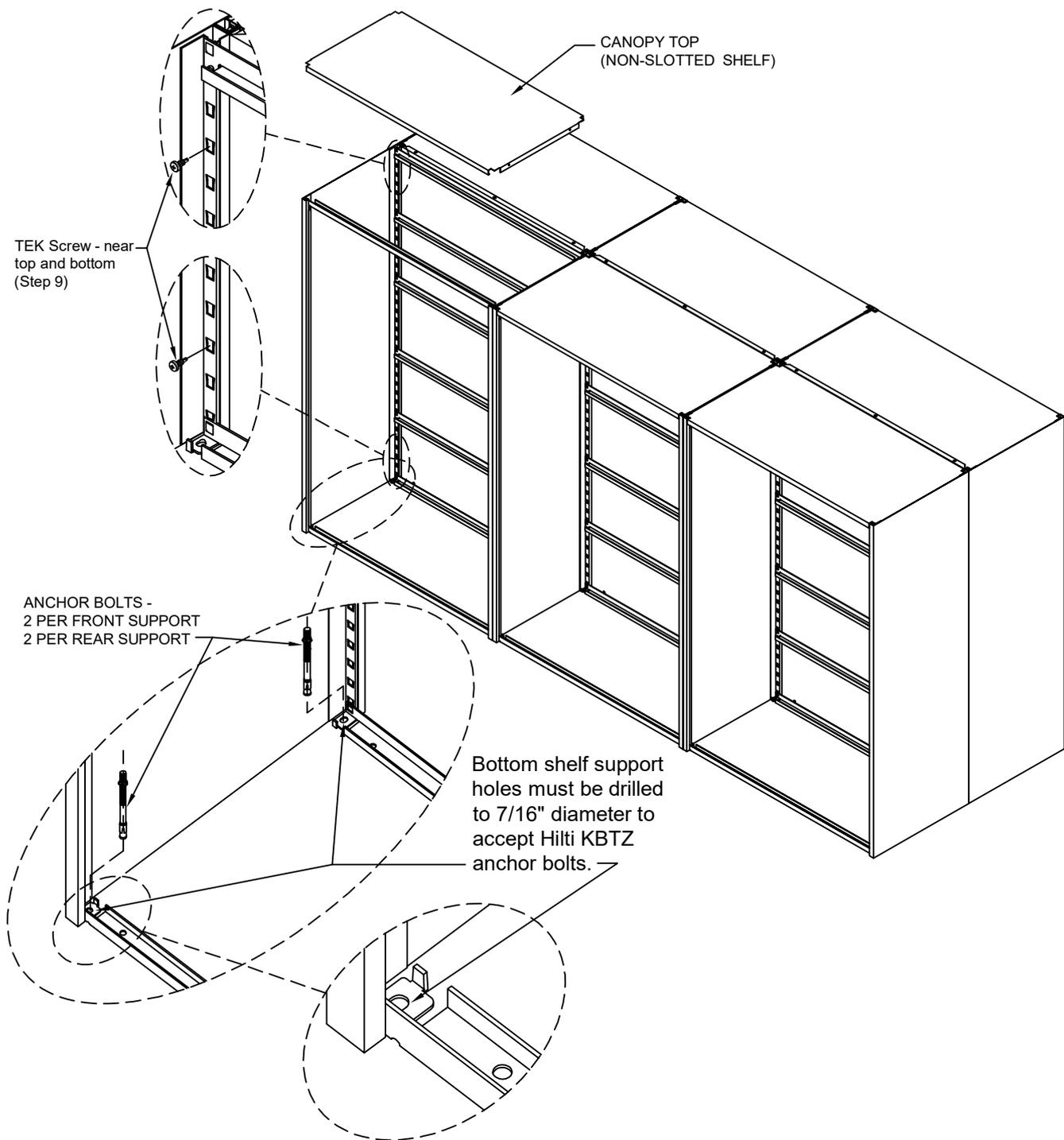
(REAR VIEW)



### ATTACH CENTER PANELS:

6. Rest Center Panel flange on top of installed non-slotted shelf.

7. Slightly tip panel away from back of units and begin to remove protective backing from double faced tape (top to bottom). With panel hanging straight, FIRMLY press panel in place as you progress from top to bottom.



## ASSEMBLE SECOND RANGE OF BACK-to-BACK SHELVING:

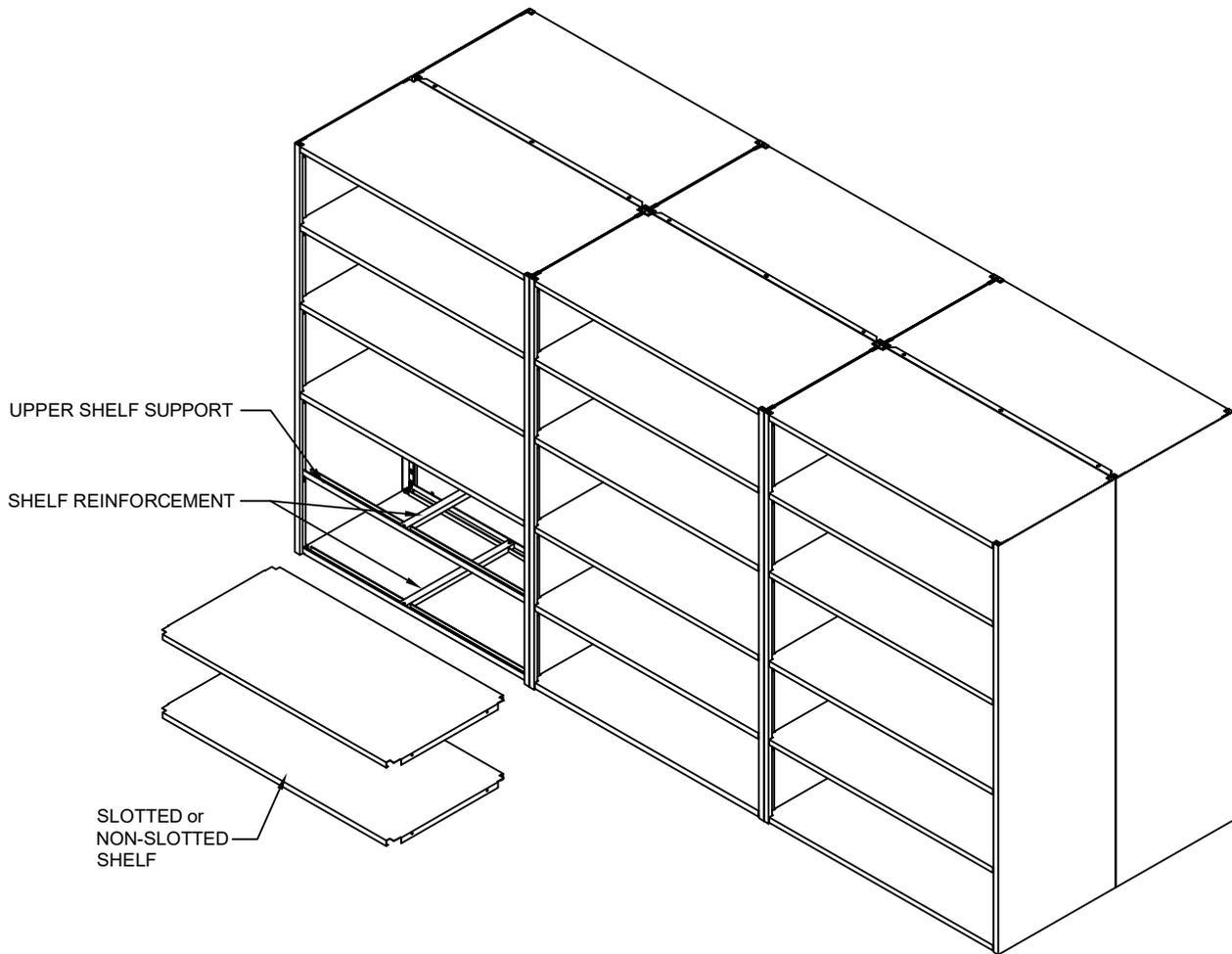
8. Assemble the second range of shelving against back of first range following steps 1 - 5.

9. Attach uprights of back to back units to each other using the (4) #10 x1/2 TEK screws (item #918301). Attach uprights back to back through open slots in 'L' and 'T' uprights, one near top and one near bottom of each upright. In above illustration: (12) TEK Screws required.

10. Anchor bolts ARE NOT supplied by MAYLINE. Anchor shelving to floor through Bottom Shelf Supports.

**NOTE:**

MAYLINE suggests using 3/8" x 3" Hilti KBTZ Anchor Bolts per each section of 4-Post shelving. In above illustration: (12) Anchor Bolts required. Bottom shelf support holes must be drilled to 7/16" diameter to accept these bolts.



## FINAL ASSEMBLY:

11. Install all front Upper Shelf Supports parallel with the installed Shelf Supports at the back. Supports should be secured into place with a rubber mallet.
12. Install one Shelf Reinforcement centered under each shelf. Install all shelves.