# EVEN® DESKING INSTALLATION INSTRUCTIONS
(SITTING AND STANDING HEIGHT)

## TOOLS REQUIRED:

<table>
<thead>
<tr>
<th>Tool Icon</th>
<th>Tool Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Drill Driver" /></td>
<td>DRILL DRIVER - #2 PHILLIPS BITS</td>
</tr>
<tr>
<td><img src="image2.png" alt="Screwdriver" /></td>
<td>#2 PHILLIPS SCREWDRIVER</td>
</tr>
<tr>
<td><img src="image3.png" alt="Allen Wrench" /></td>
<td>ALLEN WRENCH - 4mm, 5mm, 6mm ALL 3 PROVIDED</td>
</tr>
<tr>
<td><img src="image4.png" alt="Clamp" /></td>
<td>CLAMP</td>
</tr>
<tr>
<td><img src="image5.png" alt="Tape Measure" /></td>
<td>TAPE MEASURE</td>
</tr>
<tr>
<td>ITEM</td>
<td>PART NO.</td>
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<tr>
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</tr>
<tr>
<td>1</td>
<td>LDLSKAS</td>
</tr>
<tr>
<td></td>
<td>LDLSKA1S</td>
</tr>
<tr>
<td>2</td>
<td>LDALKGS</td>
</tr>
<tr>
<td></td>
<td>LDALKG1S</td>
</tr>
<tr>
<td>3</td>
<td>LDEBK24BS</td>
</tr>
<tr>
<td>4</td>
<td>LDEBK30CS</td>
</tr>
<tr>
<td>5</td>
<td>LDSTBK48DS</td>
</tr>
<tr>
<td>6</td>
<td>LDSTBK60ES</td>
</tr>
<tr>
<td>7</td>
<td>LDSTBK72FS</td>
</tr>
<tr>
<td>8</td>
<td>LDATBK48JS</td>
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<tr>
<td>9</td>
<td>LDATBK60KS</td>
</tr>
<tr>
<td>10</td>
<td>LDATBK72LS</td>
</tr>
<tr>
<td>11</td>
<td>LDSCBK24MS</td>
</tr>
<tr>
<td>12</td>
<td>LDSCBK30NS</td>
</tr>
<tr>
<td>13</td>
<td>LDTOP2448</td>
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<tr>
<td></td>
<td>LDTOP2460</td>
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<tr>
<td></td>
<td>LDTOP2472</td>
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<tr>
<td></td>
<td>LDTOP3048</td>
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<tr>
<td></td>
<td>LDTOP3060</td>
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<tr>
<td></td>
<td>LDTOP3072</td>
</tr>
<tr>
<td>14</td>
<td>LDHB</td>
</tr>
</tbody>
</table>
2 PERSON DESK ASSEMBLY

LD1 - LD6 2-PERSON DESK CONSISTS OF:

END LEG KIT
(1) - LDLSKAS OR
(1) - LDLSKA1S (STANDING HEIGHT)

END BEAM KIT
(4) - LDEBK24BS OR LDEBK30CS

SIDE END BEAM KIT
(1) - LDSTBK48DS OR LDSTBK60ES OR
LDSTBK72FS

CROSS BEAM KIT
(1) - LDSCBK24MS OR LDSCBK30NS

TOP
(2) - APPROPRIATE SIZED TOPS

1. ASSEMBLE THE END LEGS (ITEM 1) TO THE END BEAM KIT (ITEM 3,4) AS SHOWN ABOVE.

2. REPEAT FOR BOTH ENDS.

3. ATTACH THE SIDE END BEAMS (ITEM 5,6,7) TO THE ASSEMBLED ENDS.
4. ATTACH THE CROSS BEAM (ITEM 11,12) TO THE CENTER.

5. PLACE THE TOPS ON THE FRAME AND CENTER FRONT TO BACK AND SIDE TO SIDE. CLAMP IN PLACE AND FASTEN AS SHOWN.

DO NOT TURN OVER. FOR ILLUSTRATION PURPOSES ONLY.
4 PERSON DESK ASSEMBLY

LD7 - LD12 4-PERSON DESK CONSISTS OF:

END LEG KIT
(1) - LDLSKAS OR
(1) - LDLSKA1S (STANDING HEIGHT)
MIDDLE LEG KIT
(1) - LDALKGS OR
(1) - LDALKG1S (STANDING HEIGHT)
END BEAM KIT
(5) - LDEBK24BS OR LDEBK30CS
SIDE END BEAM KIT
(2) - LDSTBK48DS OR LDSTBK60ES OR
LDSTBK72FS
CROSS BEAM KIT
(2) - LDSCBK24MS OR LDSCBK30NS
TOP
(4) - APPROPRIATE SIZED TOPS

6. FOLLOW STEPS 1 AND 2 FROM THE TWO PERSON DESK.

7. ASSEMBLE THE MIDDLE LEGS (ITEM 2) WITH THE END BEAM (ITEM 3,4).

8. CONNECT SIDE END BEAMS (ITEM 5,6,7) AND END LEGS (ITEM 1) TO MIDDLE LEGS (ITEM 2) AS SHOWN.

9. ATTACH THE CROSS BEAM(ITEM 11,12) TO THE CENTER OF EACH BEAM SET.

DO NOT TURN OVER. FOR ILLUSTRATION PURPOSES ONLY

10. PLACE THE TOPS ON THE FRAME AND CENTER FRONT TO BACK AND SIDE TO SIDE. CLAMP IN PLACE AND FASTEN AS SHOWN.

619 N. Commerce P.O. Box 728, Sheboygan, WI 53082-0728
www.mayline.com  800-822-8037   Fax 920-457-7338
# 6 To 12 Person Desk Assembly

### LD13 - LD18  6-Person Desk Consists Of:

**End Leg Kit**
- (1) - LDLSKAS or
- (1) - LDLSKA1S (Standing Height)

**Middle Leg Kit**
- (2) - LDALKGS or
- (2) - LDALKG1S (Standing Height)

**End Beam Kit**
- (6) - LDEBK24BS or LDEBK30CS

**Side End Beam Kit**
- (2) - LDSTBK48DS or LDSTBK60ES or
  - LDSTBK72FS

**Side Middle Beam Kit**
- (1) - LDATBK48JS or LDATBK60KS or
  - LDATBK72LS

**Cross Beam Kit**
- (3) - LDSCBK24MS or LDSCBK30NS

**Top**
- (6) - Appropriate sized tops

### LD19 - LD24  8-Person Desk Consists Of:

**End Leg Kit**
- (1) - LDLSKAS

**Middle Leg Kit**
- (3) - LDALKGS

**End Beam Kit**
- (7) - LDEBK24BS or LDEBK30CS

**Side End Beam Kit**
- (2) - LDSTBK48DS or LDSTBK60ES or
  - LDSTBK72FS

**Side Middle Beam Kit**
- (2) - LDATBK48JS or LDATBK60KS or
  - LDATBK72LS

**Cross Beam Kit**
- (4) - LDSCBK24MS or LDSCBK30NS

**Top**
- (8) - Appropriate sized tops

### LD25 - LD30  10-Person Desk Consists Of:

**End Leg Kit**
- (1) - LDLSKAS

**Adder Leg Kit**
- (4) - LDALKGS

**End Beam Kit**
- (8) - LDEBK24BS or LDEBK30CS

**Side End Beam Kit**
- (2) - LDSTBK48DS or LDSTBK60ES or
  - LDSTBK72FS

**Side Middle Beam Kit**
- (3) - LDATBK48JS or LDATBK60KS or
  - LDATBK72LS

**Cross Beam Kit**
- (5) - LDSCBK24MS or LDSCBK30NS

**Top**
- (10) - Appropriate sized tops

### LD31 - LD36  12-Person Desk Consists Of:

**End Leg Kit**
- (1) - LDLSKAS

**Adder Leg Kit**
- (5) - LDALKGS

**End Beam Kit**
- (9) - LDEBK24BS or LDEBK30CS

**Side End Beam Kit**
- (2) - LDSTBK48DS or LDSTBK60ES or
  - LDSTBK72FS

**Side Middle Beam Kit**
- (4) - LDATBK48JS or LDATBK60KS or
  - LDATBK72LS

**Cross Beam Kit**
- (6) - LDSCBK24MS or LDSCBK30NS

**Top**
- (12) - Appropriate sized tops
11. FOLLOW STEPS 1, 2, 7, AND 8. FROM THE TWO AND 4 PERSON DESK.

12. CONNECT THE END AND MIDDLE LEGS USING THE SIDE BEAMS.

   NOTE:
   SIDE BEAMS, ITEM 5, 6, AND 7 ARE USED ON THE ENDS. SIDE BEAMS ITEM 8, 9, AND 10 ARE USED BETWEEN THE MIDDLE LEGS.

13. ATTACH THE CROSS BEAM(ITEM 11, 12) TO THE CENTER OF EACH BEAM SET.
14. PLACE THE TOPS ON THE FRAME AND CENTER FRONT TO BACK AND SIDE TO SIDE. CLAMP IN PLACE AND FASTEN AS SHOWN

DO NOT TURN OVER. FOR ILLUSTRATION PURPOSES ONLY