<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Quantity</th>
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<tbody>
<tr>
<td></td>
<td>CMA24 Back</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>CMA27 Seat</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>CMA15 Arms (pair)</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>CMA83 Cylinder</td>
<td>1</td>
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<tr>
<td></td>
<td>Training Letter</td>
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**NOTE:** Check local hardware store for proper hardware needed.

**IMPORTANT**

Review all instructions before beginning assembly. These instructions are provided to avoid problems that may occur from improper assembly or installation. {Company} and all its distributors are not responsible for failure resulting from improper assembly or installation of this product. Moreover, all warranties are void for failure to follow these assembly instructions.

When ordering components, specific color and/or size information may be required.

**PARTS LIST 2528**

**MODEL NO. 2528**

**MERIDIAN SHELL-BACK CHAIR**

**ASSEMBLY INSTRUCTIONS**
6. Assemble back (A) onto seat (B) using screws (K) 4 places as shown.

5. Assemble arms (C) 2 places onto seat (B) using screws (K) 3 places each.

4. Assemble mechanism (D) onto seat (B) using screws (K) 2 places located in front of seat and using screws (J) in back of seat.

3. Place cylinder cover (H) over cylinder.

2. Turn base right side up and insert cylinder (G) into center hole of base.

1. Place base (F) upside down and push casters (E) firmly into base. 5 places.
1. Seat Height Adjustment

2. Tilt Tension Control Knob

   Knob away from chair.

   To unlock chair in upright position, lean forward and push.

   Knob toward chair.

   To lock chair in upright position, lean forward and push seat upright lock.

   Weight downward on the seat.

   To lower the seat, pull lever upward and apply your body up slightly to allow the chair to rise.

   To raise the seat, pull lever upward and raise.

OPERATING INSTRUCTIONS FOR CENTER PILOT (BUTTERFLY) MECHANISM

Periodically (Every 90 days) make sure screws are fully tightened.

NOTE

7. Carefully place chair assembly onto base assembly.