1. Place base (d) upside down and push casters (c) firmly into base. 5 pieces.
2. Turn base right side up and insert cylinder (e) into center hole of base.
3. Place pool ring (f) over cylinder. See Operating Instructions.

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**Assembly Instructions**

WARNING:
Warranties are void for failure to follow these assembly instructions.

Review ALL Instructions before beginning assembly. These instructions are provided to avoid problems that may occur from improper assembly or installation. Manila and its distributors are not responsible for failure resulting from improper assembly or installation of this product. Moreover, all warranties are void for failure to follow these assembly instructions.

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**Parts List 6005AG**

<table>
<thead>
<tr>
<th>Component</th>
<th>Part Number</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>CM430 Foot Ring</td>
<td>F</td>
<td>1</td>
</tr>
<tr>
<td>CM422 Cylinder</td>
<td>E</td>
<td>1</td>
</tr>
<tr>
<td>CM415 Base</td>
<td>D</td>
<td>1</td>
</tr>
<tr>
<td>CM410 Caster (5 per pack)</td>
<td>C</td>
<td>5</td>
</tr>
<tr>
<td>CM422 Mechanism</td>
<td>B</td>
<td>1</td>
</tr>
<tr>
<td>CM16 Seat</td>
<td>A</td>
<td>1</td>
</tr>
</tbody>
</table>
Operating Instructions for Mechanism & Chair Features

1. Seat Height Adjustment
   - To raise the seat, pull upward and apply your body's weight to allow the chair to rise.
   - To lower the seat, pull upward and apply weight downward.

2. Foot Ring Adjustment
   - Turn the ring counterclockwise to lessen.
   - Turn the ring clockwise to tighten.

3. Weight Distribution on the Seat
   - Distribute your weight evenly to allow the chair to rise.

4. Assemble Mechanism (B) to Seat (A) using screws (G) 4 pieces.

5. Carefully place seat assembly onto base assembly.

NOTE:
- Periodically (every 90 days) make sure all screws are fully tightened.
- Make sure base assembly is secure.