**STEP 1: BUILD THE BASE**

Parts: legs, medium shelf, furniture short screws, phillips screwdriver.
1. Place medium shelf on top of legs (Fig. 1)
2. Line up shelf holes with smaller leg holes.
3. Insert screws using phillips screwdriver (Not supplied)

**STEP 2: ATTACH POLES TO FLAT SIDE OF LEGS**

Parts: poles, furniture long screws
1. Insert screws from bottom of legs into threaded holes in pole end (Fig. 2)

**STEP 3: COMPLETE THE FRAME**

Parts: flat head screws, small shelf (Fig. 3)
1. Slide small shelf inside recessed section of poles (Fig. 3)
2. Line up shelf holes with pole holes.
3. Insert screws and firmly tighten to prevent interference with adjustments brackets.

**STEP 4: ADD CASTERS**

Parts: locking and non-locking caster, wrench
1. Install casters into bottom of legs position 2 locking casters to front of legs.
2. Tighten with wrench provided.

**STEP 5: SECURE BRACKETS**

Parts: Brackets, knobs (Fig. 5)
1. Use knobs only after sliding bracket inside pole.
2. Slide four brackets (two on model 332) down back pole channels. Plastic studs should be raised.
3. Twist knobs on brackets.
4. Slide two brackets down front poles channels.
5. Pull knob toward self gently but firmly while tightening. Do not overtighten the knobs.
6. Apply adhesive adjustment tape to poles by peeling off backing.

**STEP 6: LARGE SHELVES**

Parts: Large shelves, pole covers
1. Line up shelf holes with plastic studs and press down firmly.
2. To level shelves, refer to adjustment tape.
3. Peel off pole covers and apply to top of pole.

U.S. Patent 5,531,168
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