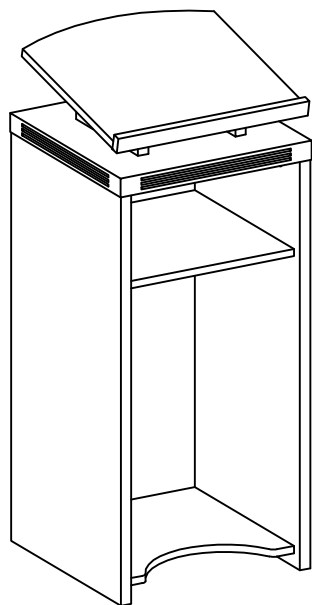


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




Model No. ALCT







ASSEMBLY INSTRUCTIONS

CALL 1-800-822-8037 FOR ASSISTANCE

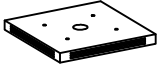









PARTS LIST

Name	Part	Qty.	Spare Qty
A	 REALS004 Wood Dowel	24	2
B	 REALS003 Cam Post	28	2
C	 REALS001 Cam Fastener	28	2
D	 REALS102** Cam Sticker	28	2
E	 REALS027 Caster	4	

Name	Part	Qty.	Spare Qty
F	 REALS005 Ø4 x 16mm	16	2
G1	 REALS276 Grommet	1	
G2	 REALS211 M6 x 50mm	4	
	 ALCTHB		

Items with HB are in hardware box.
**Denotes Color Code

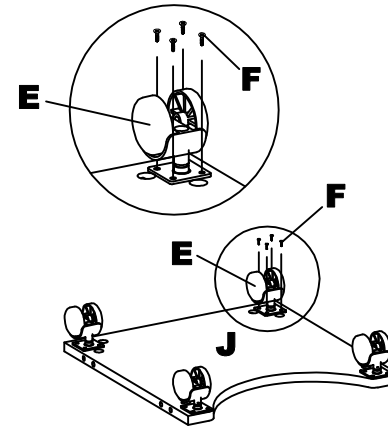
PARTS LIST

Name	Part	Qty.	Name	Part	Qty.
H	 ALCTH** Top	1	N	 ALCTN** Fixed Shelf	1
J	 ALCTJ** Bottom Panel	1	P	 ALCTP** Right Vertical Board	1
K	 ALCTBP** Back Panel	1	Q	 ALCTQ** Left Vertical Board	1
L	 ALCTL** Left Side Panel	1	R	 ALCTR** Document Surface	1
M	 ALCTM** Right Side Panel	1	S	 ALCTS** Document Stop	1

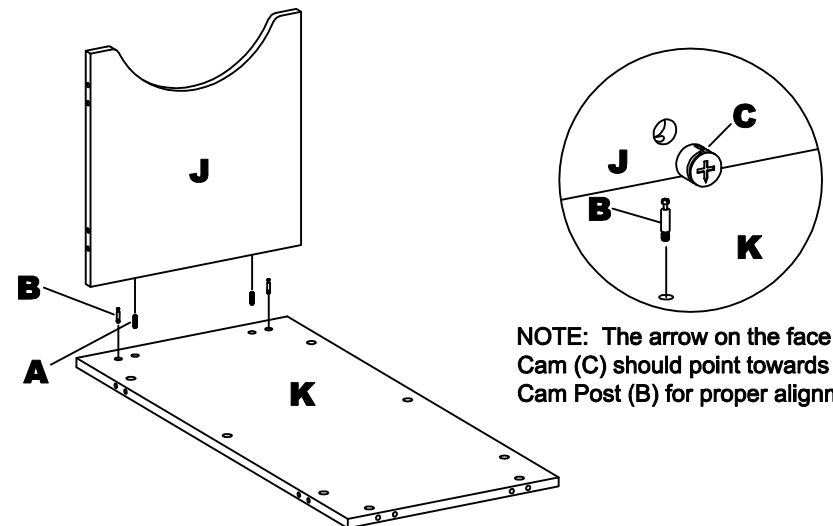
**Denotes Color Code

2

1 Fasten Casters (E) to the Bottom Shelf (J) using Screws (F).



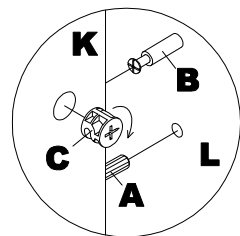
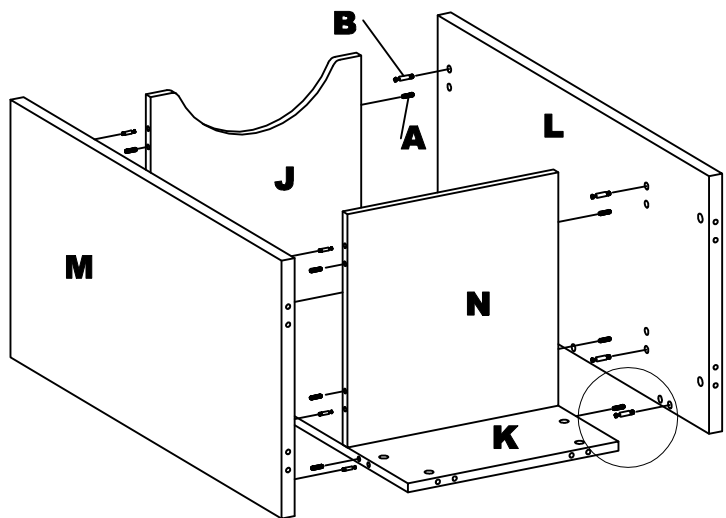
2 Install Cam Posts (B) into threaded inserts in Backpanel (K). Insert Dowels (A) and Cams (C) into Bottom Shelf (J). Secure Bottom Panel (J) to Back Panel (K) by turning Cams (C).



NOTE: The arrow on the face of the Cam (C) should point towards the Cam Post (B) for proper alignment.

3

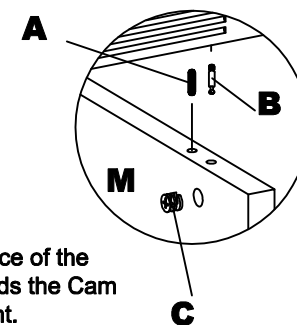
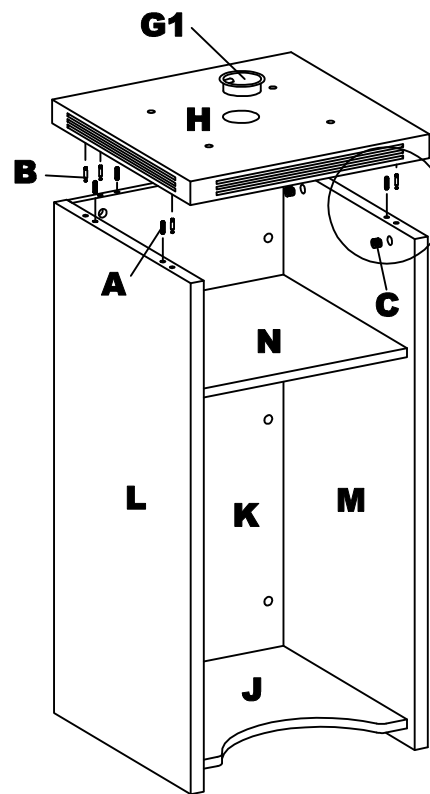
- 3** Insert Dowels (A) and Cams (C) into the side of the Bottom Panel (J) and Fixed Shelf (N). Install Cam Posts (B) into threaded inserts in Side Panels (L, M). Attach Side Panels (L, M) to Bottom Panel (J) and Fixed Shelf (N) by turning Cams (C).



NOTE: The arrow on the face of the Cam (C) should point towards the Cam Post (B) for proper alignment.

4

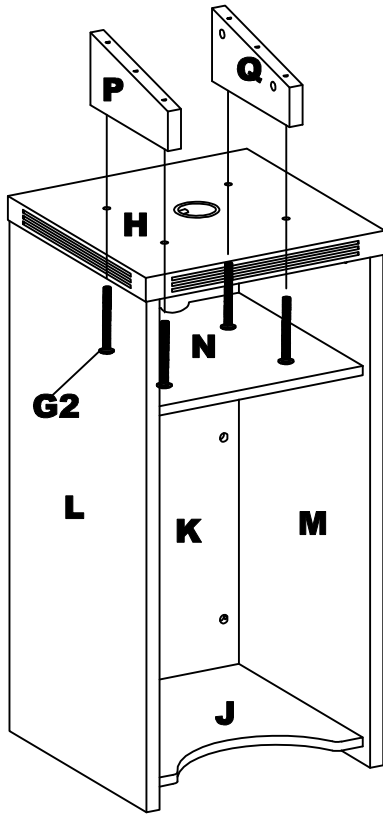
- 4** Insert Dowels (A) and Cams (C) into the tops of Back Panel (J) and Side Panels (L, M). Install Cam Posts into threaded inserts in the underside of the Top (H). Attach assembly by turning Cams (C).



NOTE: The arrow on the face of the Cam (C) should point towards the Cam Post (B) for proper alignment.

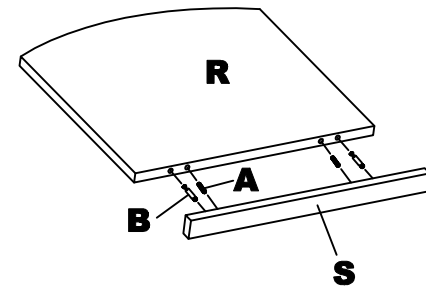
5

- 5** Use Screws (G2) to secure the Left and Right Vertical Board (P & Q) to the top panel (H).



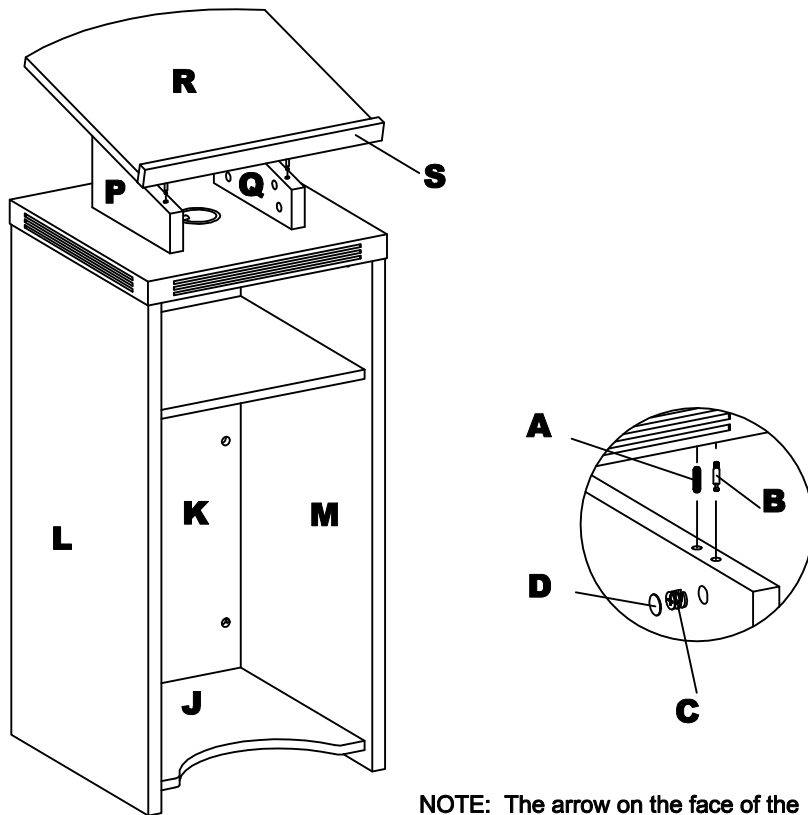
6

- 6** Insert Dowels (A) and Cams (C) into the Document Surface (R). Install Cam Posts into the Document Stop (S). Attach the Document Stop (S) to the Document Surface (R) by turning Cams (C).



7

- 7** Insert Cams (C) into the Left and Right Vertical Boards (P, Q). Install Cam Posts (B) into the threaded insert in underside of the Document Surface (R). Secure Document Surface (R) in place by turning Cams (C). Apply Cam Stickers (D) to all exposed Cams (C).



NOTE: The arrow on the face of the Cam (C) should point towards the Cam Post (B) for proper alignment.