**Important**

Review all instructions before beginning assembly. These instructions are provided to avoid problems that may occur from improper assembly or installation. Marine and/or its distributor are not responsible for failure warranties are void for failure to follow these assembly instructions.

- **CM176 Cylinder**
  - Part Number: 1
  - Reference Letter: G
  - Quantity: 1
- **CM170 Base**
  - Part Number: 1
  - Reference Letter: F
  - Quantity: 1
- **CM171 Cylinder (5 pack)**
  - Part Number: 1
  - Reference Letter: E
  - Quantity: 1
- **CM220 Mechanism**
  - Part Number: 1
  - Reference Letter: D
  - Quantity: 1
- **CM144 Arms (Part)**
  - Part Number: 1
  - Reference Letter: C
  - Quantity: 1
- **CM125 Seat**
  - Part Number: 1
  - Reference Letter: B
  - Quantity: 1
- **CM106 Back**
  - Part Number: 1
  - Reference Letter: A
  - Quantity: 1
- **CM240 Cylinder Cover**
  - Part Number: 1
  - Reference Letter: H
  - Quantity: 1

Contact Marine customer service representatives, 1-800-622-6037, for ordering components. Special color and/or size information may be required.

**Parts List**

- **Model No.** AL

**Meritage Alumina Chair**

**Assembly Instructions**
6. Insert Arm Plug (M) into Arm (C) 4 pieces.

7. After both arms are installed tighten all screws (L) 4 pieces and screws (K) 4 pieces. DO NOT TIGHTEN SCREWS AT THIS TIME.

6. Assemble Arm (C) 2 pieces onto back (A) & Seat (B) using screws (L) 4 pieces.

4. Assemble Mechanism (D) onto Seat (B) using Screws (J) 4 pieces.

3. Place Cylinder Cover (H) over Cylinder.

2. Turn Base right side up and insert Cylinder (G) into center hole of Base.

1. Place Base (F) upside down and push Casters (E) firmly into base. 5 pieces.

TIGHTEN SCREWS AT THIS TIME. THIS WILL ALLOW A TOLERANCE WHEN ASSEMBLING.
2. Tilt Tension Control Knob.
   - Knob away from chair: To unlock chair in upright position, lean forward and pull hand away from chair.
   - Knob toward chair: To lock chair in upright position, lean forward and push seat upright lock.

3. Seat Height Adjustment:
   - To lower the seat, pull lever upward and apply weight downward on the seat.
   - To raise the seat, pull lever upward and release the desired height.

**Operating Instructions For Center Pivot (Butterfly) Mechanism**

Periodically (Every 90 days) make sure screws are fully tightened.

**Note:**

9. Carefully place chair assembly onto base assembly.