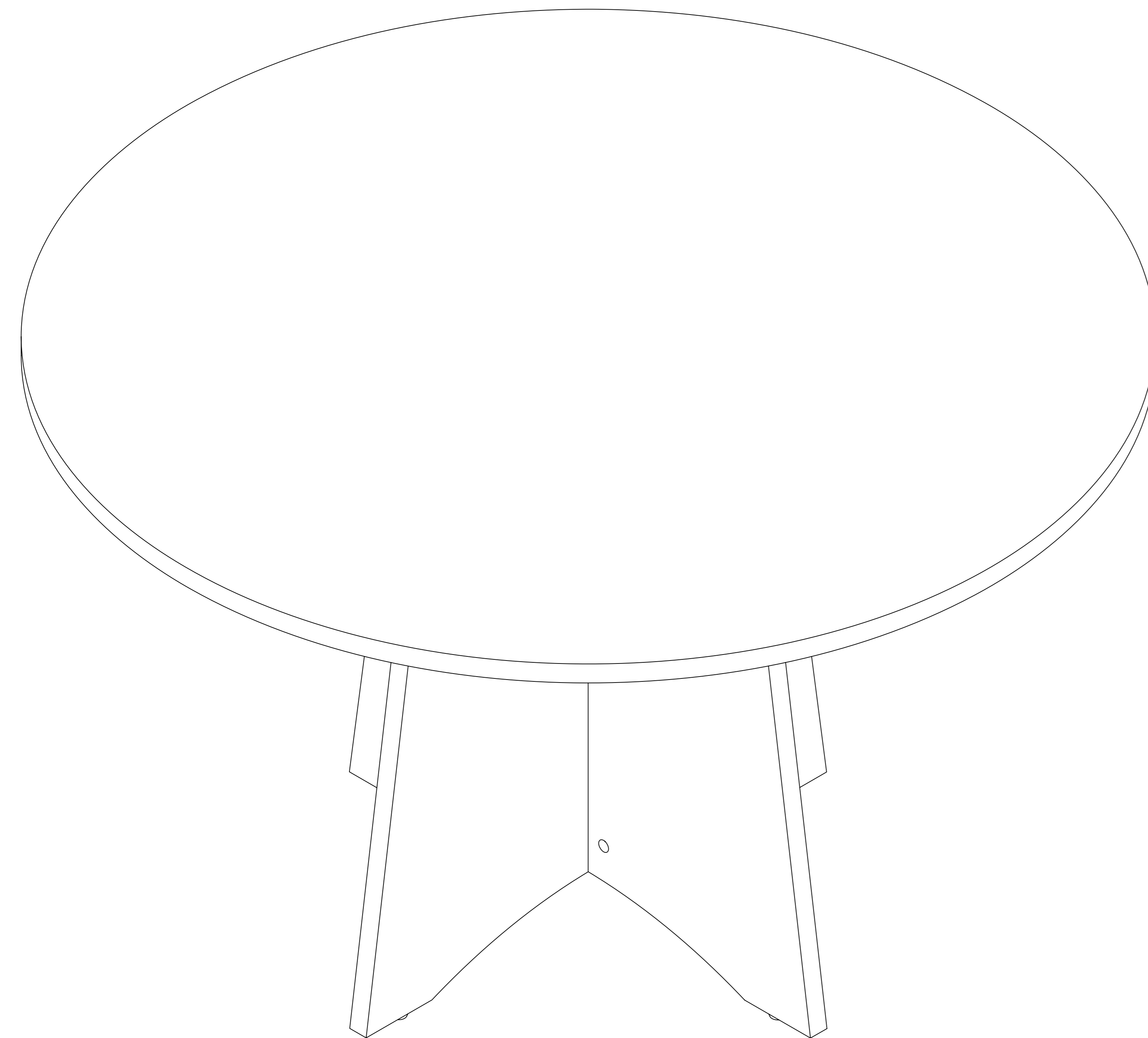
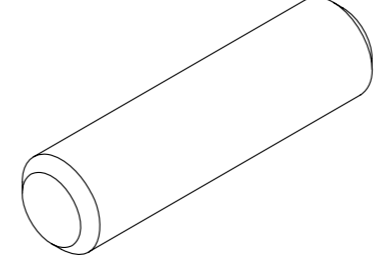
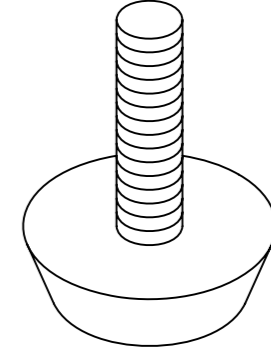
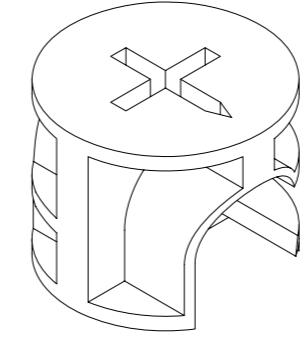
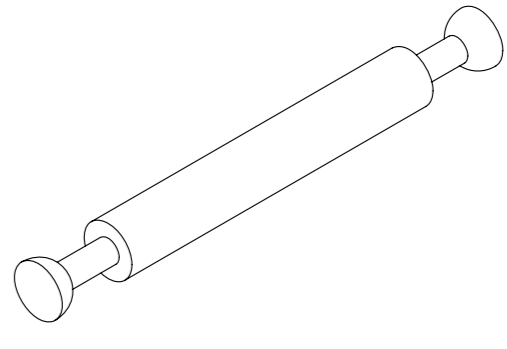
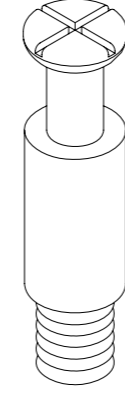
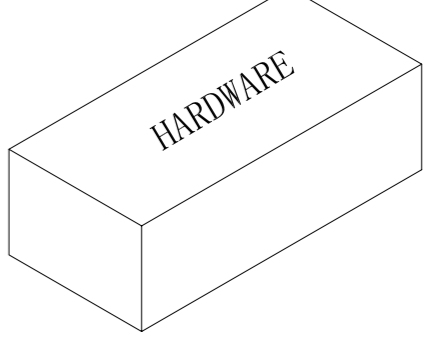
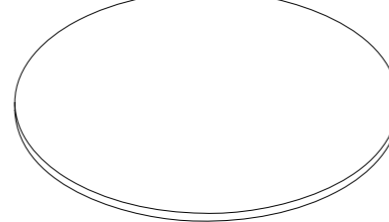


Brighton Series™
 Round Conference Table
 Model No. BTCTR48



ASSEMBLY INSTRUCTIONS
 CALL 1-800-822-8037 FOR ASSISTANCE

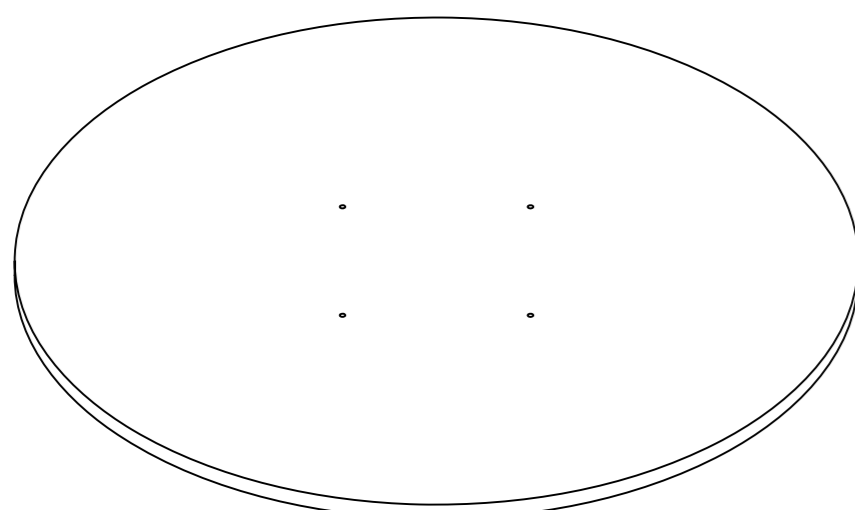
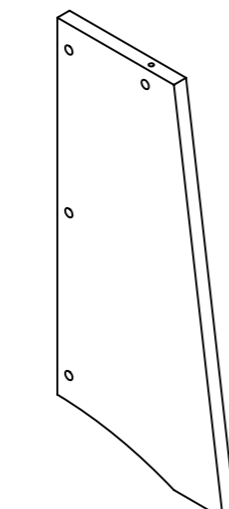
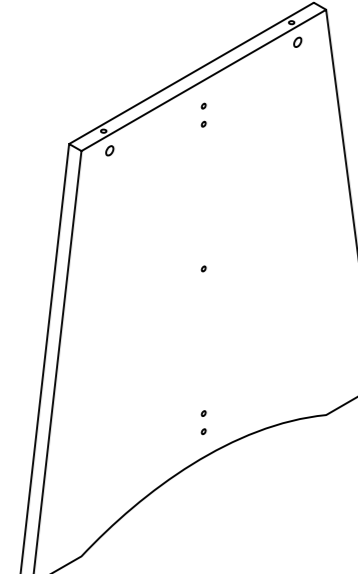
PARTS LIST

Name	Part	Qty.	Spare Qty	Name	Part	Qty.	Spare Qty
A	 REALS004 Wood Dowel	4	1	E	 REALBY017 Leveler	4	
B	 REALS001 Cam Lock	10	1	F	 REALBY004 Dual Cam Post	3	
C	 REALS002 Cam Post	4	1		 BTCTRHB		
D	 REALBY005** Cam Sticker	10	1				

Items with HB are in hardware box.

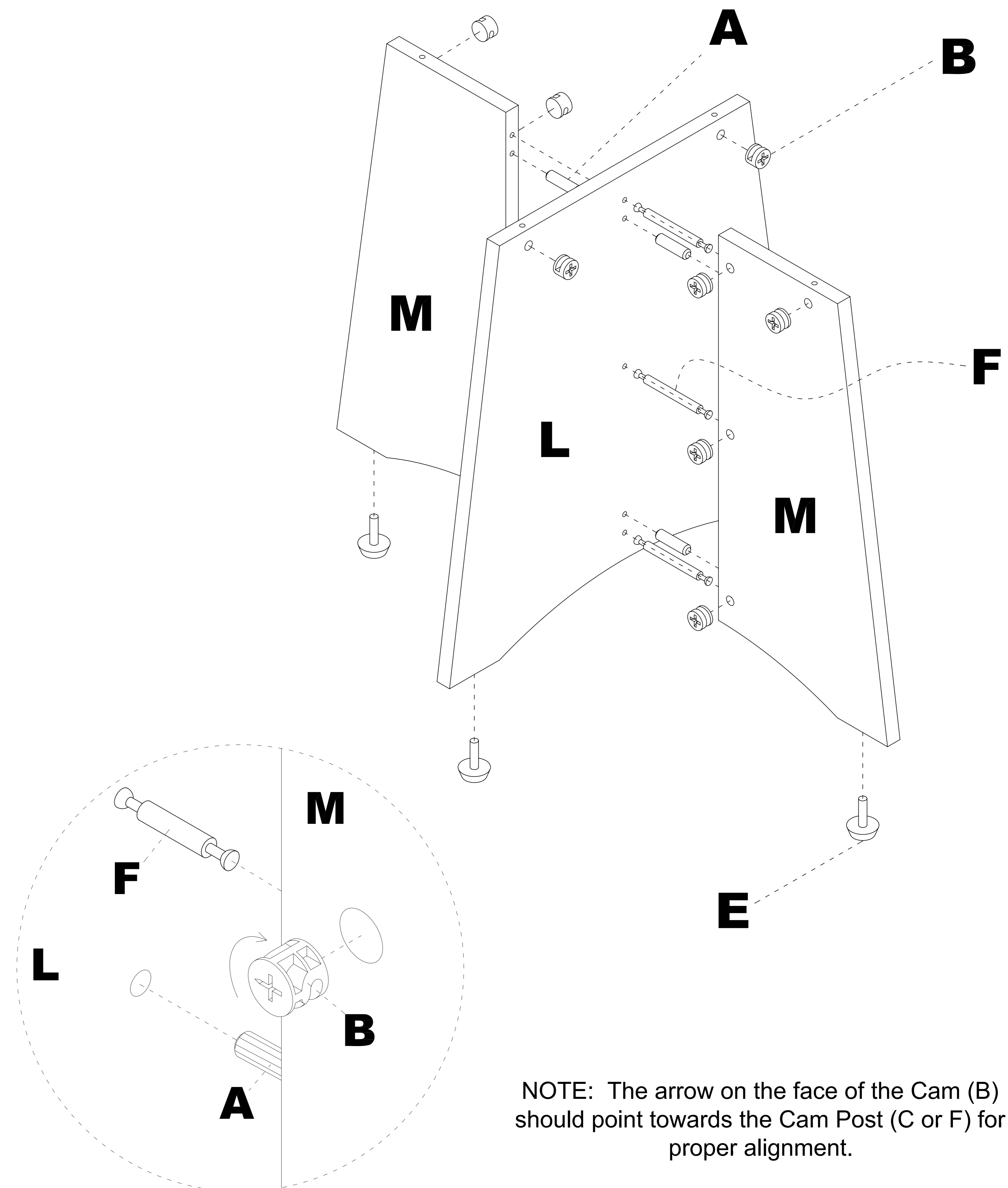
** Denotes Color Code

PARTS LIST

Name	Part	Qty.	Name	Part	Qty.
K	 BTCTR48K** Top	1	M	 BTCTR48M** Left / Right Leg	2
L	 BTCTR48L** Center Leg	1			

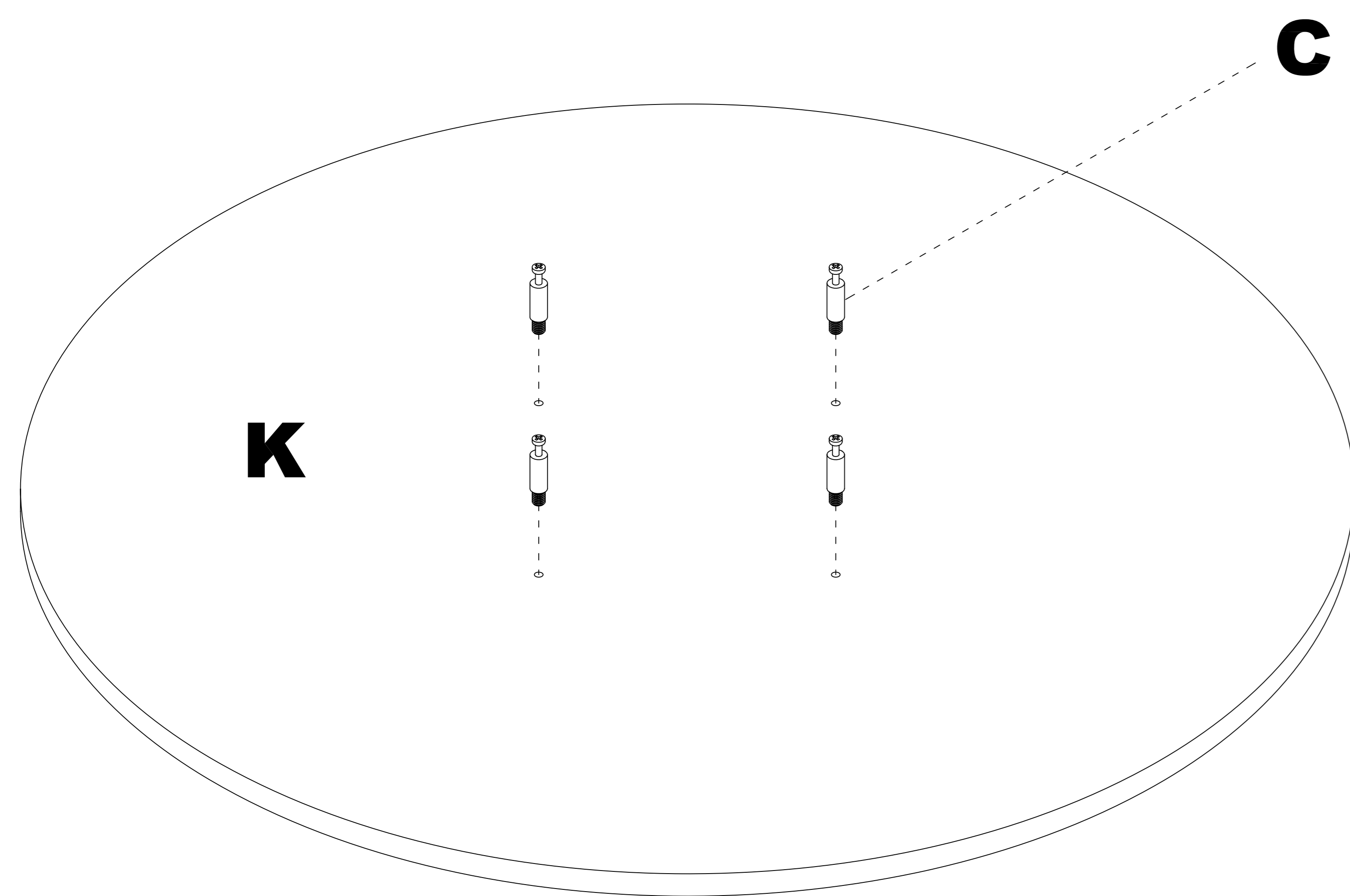
** Denotes Color Code

1 Insert Dowels (A) and Cams (B) into the Left and Right Legs (M). Place Dual Cam Post (F) through Center Leg (L) and align with the Right and Left Legs (M). Fasten the Legs (L, M) together by turning Cams (B). Install Leveler (E) into the bottom of the Legs (L, M).



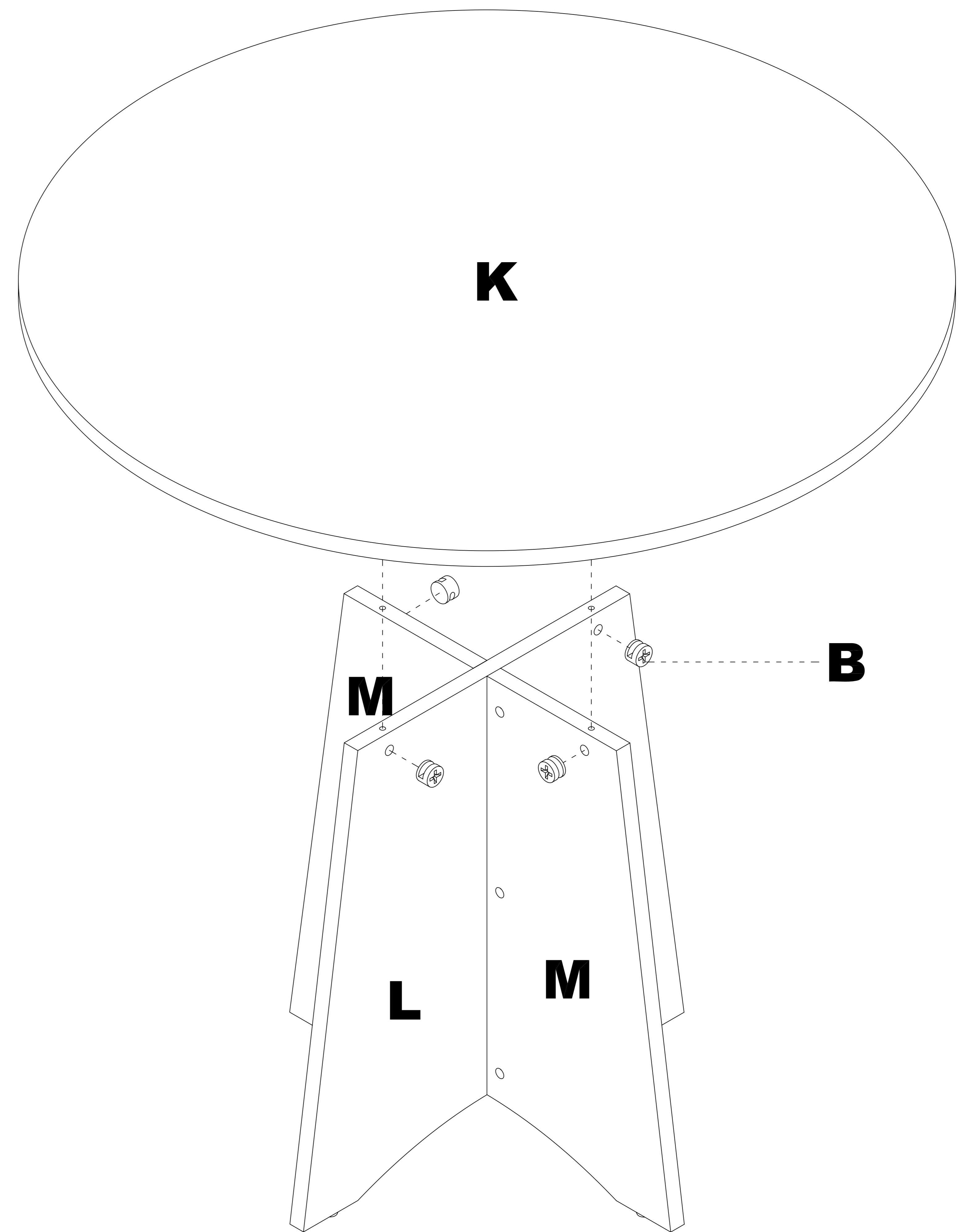
NOTE: The arrow on the face of the Cam (B) should point towards the Cam Post (C or F) for proper alignment.

2 Install Cam Posts (C) into the underside of the Top (K).



4

3 Place the Top (K) onto the Leg Assembly. Tighten Top (K) to Leg Assembly by turning Cams (B). Adhere Stickers (D) onto exposed Cams (B).



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