6. Insert Arm Plugs (M) into Arms (C) 4 pieces.

7. After both arms are installed tighten all Screws (J) & (L) 8 pieces.

8. Assemble Arms (C) 2 pieces onto Back (A) 8 Seat (B) using Screws (L) 4 pieces. DO NOT TIGHTEN SCREWS AT THIS TIME.

The arms. The arms. This will allow a tolerance when assembling.

9. Place Cylinder Cover (H) over Cylinder.

1. Place Base (F) upside down and push Casters (E) firmly into base. 5 pieces.

2. Turn Base right side up and insert Cylinder (C) into center hole of base.

4. Assemble Mechanism (D) onto Seat (B) using Screws (K) 2 pieces located in

Front of Seat and using Screws (J) in back of Seat.
OPERATING INSTRUCTIONS FOR DELUXE KNEE-TILT MECHANISM

1. Seat Height Adjustment

2. Seat Adjustment Lock

3. Tilt Adjustment Control Knob

4. Turn knob counter-clockwise to decrease tilt tension.
5. Turn knob clockwise to increase tilt tension.
6. Slide back cushion and lean forward.
7. To release the adjustment, pull lever upward, apply weight.
8. To lock the desired position, push lever downward.
9. Pull lever upward and allow the chair to tilt backwards.

10. Carefully place chair assembly onto base assembly.

Note: Periodically (every 90 days) make sure screws are fully tightened.