**Marine**

Importantly, this is not an official instruction document. For proper assembly, please refer to the manufacturer's official instructions. This page contains assembly instructions in text form, but please consult the original source for detailed and accurate instructions.

Parts List G511

- G5113. Castor (5 pack)
- G5110. Base, Nylon
- G51100. Caster Holder
- Seat Assembly
- G5110. Seat
- G5111. Back Assembly
- Screw 3/8" x 1-1/2" (3)
- Lock Washer 3/8" (3)
- Washer 3/8" (3)
- Allen Wrench

*Denotes color code

**Assembly Instructions**

Model No. G511

G511 Multi-Purpose Chair
Operating Instructions for Multi-Purpose Mechanism

1. Lumber Adjustment:
   - Turn knob counterclockwise to decrease lumber tension.
   - Turn knob clockwise to increase lumber tension.

2. Tilt Tension Controls:
   - Knob away from chair: To unlock chair in upright position, lean forward and pull.
   - Knob toward chair: To lock chair in upright position, lean forward and push.

3. Seat Height Adjustment:
   - Seat height adjustment on the seat:
     - To lower the seat, pull lever upward and apply your body weight to the seat to bring it to the desired height.
     - To raise the seat, pull lever upward and raise to your body weight on the seat.

4. Carefully place seat back assembly onto base assembly.

5. Place base (d) upside down and push casters (e) firmly into base.

Periodically (every 90 days) make sure screws are fully tightened.

NOTE

Figure 1.

Washer (g) & Washer (h) 3 pieces. See "Tightening Sequence TP." In
3. Attach back assembly (a) to seat assembly (b) using screw (f). Lock
2. Tum base right side up and insert cylinder (c) into center hole of base.
1. Place base (d) upside down and push casters (e) firmly into base.