1. Place base (F) upside down and push casters (E) firmly into base. 5 pieces.

2. Turn base right side up and insert cylinder (G) into center hole of base.

3. Place cylinder cover (H) over cylinder.

4. Assemble mechanism (D) onto seat (B) using screws (M) 2 pieces.

5. Assemble back (A) onto seat (B) using screws (K) 4 pieces.

6. Assemble arm (C) 2 pieces onto seat (B) using screws (M) 6 pieces.

Front of seat and using screws (J) in back of seat.
OPERATING INSTRUCTIONS FOR DELUXE KNEE-tilT MECHANISM

1. Seat Height Adjustment
   To rise the seat, pull lever upward and apply your body weight to the desired height. To lower the seat, pull lever upward and apply weight downward on the seat.

2. Seat Tilting Lock
   To lock the seat in the desired position, push lever downward.

3. Tilt Tension Control knob
   Turn knob clockwise to decrease tilt tension. Turn knob counterclockwise to increase tilt tension.

Note:
Periodically (every 60 days) make sure screws are fully tightened.

1. Carefully place chair assembly onto base assembly.